

SUBJECT: MEETING - CENTER FIRE RIFLE ACCURACY

3/25/49

7. Reject gun inspection at targeting has reduced average times rejected from 3 plus to 1.4 times per reject gun by making specified disposition according to established specifications (m/721-2).

8. Bore spotting and sight adjustment is a definite effective operation which would be desirable to be included in the assembly operations.

9. Standardized 30-06 ammunition to be used for comparison when difficulty occurs in targeting.

FUTURE PROGRAM:

1. Barnes Reamer Control

Tooling - Al Travostino - E. Streed
Production - L. J. Boyle
Inspection - E. E. Folmsbee

2. Salvage methods for oversize ream barrels.

L. J. Boyle - W. A. Best

3. Upset barrel blanks

K. Chadwick - M. H. Walker - E. K. Wheat

4. Plug Ream

E. K. Wheat

5. .270 cal. target trends

W. A. Best

6. Bore spotting and sight adjustment move.

P. H. Eccleston - R. Williamson - E. Sapp

7. 30-06 ammunition

W. A. Best

8. Swinger rejects at targeting to be rechecked with Bore Spotter before bending barrel. M/721-2.

W. A. Best - P. H. Eccleston

E. K. Wheat

E. K. Wheat
Arms Technical Division

EKW/ml