

NEW BUSINESS:

1. Problem: M/121 Trigger Oper. 18-Form Mill Back End Finish & Burr.
Gage BW-3037 (Template for form of finger piece)
on job but not being used.

Discussion: Due to past changes in process, gage is minus one locating pin. It was decided to investigate operation to determine whether this gage is necessary or outmoded. If gage is necessary, it was decided to replace locating pin.

Assignment: A. Prokop to follow.

2. Problem: M/121 Trigger Oper. 22- Mill Notch-gage BW-3455
supercedes BW-643 per Process Record. Past Practice
record lists gage change but no change in added limits.

Discussion: It was decided to review operation and equipment.

Assignment: A. Prokop to follow.

3. Problem a. M/721-722 Bear Oper. 16, 18- No Process Records
in area.
M/721-722-Safety Cam Oper. 16, 18-No Process Records
in area.

- b. M/721-722 Bear; Safety Cam-Grinding operations 16, 18, 20
(both components)-These operations do not appear to
stay consistently in control.

Discussion: E. Hock stated that he would check on Process Records.

- b. It was stated that the grind operations in question
were under investigation by A. Prokop.

Assignment: a. A. Prokop to follow.
b. E. Hock to follow.

- A. Problem: M/879 Trigger Oper. 1-2 Grind .156-.153 dimension
Front End. The present method of measuring the depth
of grind with mics. while the component is in the
fixture does not appear to be positive enough for
control.
Receiver gage 64999 is listed in Process Record but is
not on the job.

Discussion: It was brought out that the gage 6499 had been promised
by Technical. Further, it has not been definitely
determined whether the operation will be in the permanent
process as it is still under investigation by Technical.

Assignment: No present assignment.