

NEW BUSINESS

3. Problem: M/121 Receiver Oper. 26- Bridge Mill Top Finish
Depth of top (full length) too deep.

Discussion:

It was decided that added limits could be given on the high side of the tolerance.

Assignment:

A. Prokop to follow.

4. Problem: M/121 Breech Block Oper. 37-1- Hand Mill 1st Heading
Bevel- The top face of the flush pin of gage RW-3277 does not appear to be parallel with the gage steps of the gage block.

Discussion: It was stated that Technical has made a Model Drawing change which will alter this gage. Further, it was decided that the gage would be satisfactory until the change was complete.

Assignment: A. Prokop to follow.

5. Problem: M/121 Breech Block Oper. 47-5- P/M Recoil Shoulder
Finish- Process Record lists gage RW-2839. Gage is not on job.

Discussion: It was decided to check gage drawing and correct Process Record.

Assignment: A. Prokop to follow.

Remarks: The current Weekly Quality Index was discussed and necessary corrective action was taken.

W. Wood
For the Committee