

L. GAPP

W. A. BEST

A. D. GORDON

H. J. HACKMAN

E. J. MOCK

J. CONNORS

F. KENNEDY

D. E. MILLER

J. W. MILLER

R. A. WILLIAMSON

A. PROKOP

S. M. ALVIS

W. WOOD

February 1, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 1:00 p.m. E. J. MOCK'S OFFICE-DEPT. 79

PRESENT: E. J. Mock A. Prokop
J. Connors A. D. Gordon
F. Kennedy W. Wood

OLD BUSINESS:

1. Items Closed:

1. M/121 Trigger Oper. 22- Operation apparently running to gage. Added limits to remain in Past Practice Record.
2. M/121 Receiver Oper. 26- Limit opened .004 on high side. Change was noted in Past Practice Record.
3. M/121 Breech Block Oper. 17-5- Gage RW-2839 removed from Process Record.
4. M/121 Trigger Oper. 18- New locating pin placed in gage RW-3037 and the gage is to be used to measure the radius of finger piece only.

II. Problems:

a. The following problems are under investigation by Technical:

1. M/121 Breech Block Oper. 16, 17, 18- Process Record, Past Practice Record, and gages at these operations do not agree.
2. M/121 Breech Block Oper. 36, 37, 38- All 3 of these operations show depth of cut from locating side of part to be deeper than max. gage limits.
3. M/121 Breech Block Oper. 37-1- The top face of the flush pin of gage RW-3277 does not appear to be parallel with the gage steps of the gage block.
Further, it is understood that Technical has made a model drawing change which will alter this gage. The gage is considered satisfactory until change is complete.