

OLD BUSINESS

11. Problems:

4. M/121 Action Bar Oper. 47- Wall thickness thinner than Past Practice Record limits; span of slots wider than max. gage limits; gage W-932, Blks. W-932-1 and W-932-2 are listed in Process Record but are not on job.
5. M/870 Ejector Oper. 4-T- The present method of measuring the depth of the grind with mics. while the component is in the fixture does not appear to be positive enough for control. Receiving gage 64999 is listed in Process Record but is not on job.

It was decided that production supervision would contact Technical Engineer Personnel concerned and request them to attend the next Quality Meeting in Dept. 79.

b. Further Problems:

1. M/121 Hammer Oper. 3A-4- Position of notch lengthwise appears to be using wider limits than the specified tolerance of 0.002. Depth of notch appears to be consistently above or below gage limits.
  - a. A summary of Audit Tests by Product Controller shows position lengthwise of notch to be using tolerance of 0.004.
  - b. A. Prokop to investigate.
2. M/121 Brass Block Oper. 23-2- Bevels off position.
  - a. New gage drawing made but gage not completed.
  - b. A. Prokop to follow.
3. M/421 Action Bar Oper. 51- Position sideways of clearance appears to show wider variation than tolerance. Use of mics. temporarily authorized.
  - a. A. new gage has been requested to measure the cut at a different point.
  - b. A. Prokop to follow.

NEW BUSINESS:

1. Problem: M/721-2 Safety Cam Oper. 20- Grind Firing Pin Heading Surface- Set block of base gage C-53578 (for component #17945) shows about 0.0005 taper on surface to which dial indicator is zeroed.