

11.

Problems:

The following problems were discussed with Tech. Engr., R. Young:

2. W/121 Breech Block -Over. 36, 37, 38

3. Over. 38- Use max. wing of base gage RW-2039 as "Go".

b. Further it was decided to supply a sample part at each of the 3 operations to show the necessary direction of mismatch.

3. W/121 Breech Block Over. 37-1- Top face of flush pin of gage RW-3277 does not appear to be parallel with the measuring steps of the gage block. Further, it is understood that Technical has made a model drawing change which will alter this gage.

a. RW-3277 to be sent to Tool Room for change.

4. W/121 Action Bar Over. 47- Wall thickness thinner than Past practice Record limits; span of slots wider than max. gage limits; Gage W-932; Blks. W-932-1 and W-932-2 are listed in Process Record but are not on job.

a. It was decided to replace gage W-932; Blks. W-932-1 and W-932-2; Gage RW-419 with visual sample.

b. It was understood that a model drawing change would be requested.

Production Supervision and A. Prokop to follow all above problems.

111. FURTHER PROBLEMS:

1. W/121 Breech Block Over. 39-A- Bevels off position.

a. New gage being made.

b. A. Prokop to follow.

2. W/721-2 Safety Gun Over. 20- It was previously agreed that the present dial unit might be graduated in divisions smaller than necessary.

a. It was decided to request the use of a dial unit graduated in 0.00025".

b. A. Prokop to follow.

Remarks:

1. The current Weekly Quality Index was discussed and necessary corrective action taken.

R. Wood
For the Committee