

CO: E. Sapp	W. A. Wheat
W. East	D. E. Miller
A. D. Gordon	J. W. Miller
H. J. Hackman	R. A. Williamson
H. J. Mock	A. Prokop
J. Connors	W. Wood
R. Eastwood	

March 1, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office - Dept. 79

PRESENT: E. J. Mock A. Prokop
J. Connors W. Wood
R. Eastwood

1. Items Closed:

1. M/870 Receiver Oper. 21B-Diameter of present drills is to proper specification.
2. M/121 Section Bar Oper. 27- Depth of Cartridge Hole the 121s no more than 0.005 below gage limits.

II. Problems:

1. M/121 Breech Block Oper. 36, 37, 38- Use of samples.
 - a. Samples for Oper. 37, 38 being made up.
A. Prokop to follow.
2. M/121 Breech Block Oper. 23-4- Bevels off position.
 - a. Gage to be altered as soon as sufficient production allows job to shut down.
A. Prokop to follow.
3. M/721 Safety Gun Oper. 20- It was previously agreed that the present dial unit might be graduated in divisions smaller than necessary.
 - a. Request was made, by A. Prokop, for dial unit graduated in 0.00025".
A. Prokop to follow.
4. M/121 Trigger Oper. 22-1-Position sidewise does not appear to be consistently within gage limits.
 - a. It was decided to investigate use of gage when job is running.
5. M/121 Guard Oper. 45- Gage interpretation.
 - a. Base gage W-266, with fixed dial units has limits $\pm .002$, and measures concentricity of radius on bottom front end of part.
 - b. It was decided to investigate use and necessity of this gage.
A. Prokop to follow.

11. Problems:

6. M/121 Action Bar Oper. 40-1-Wall thickness too thin.
 - a. It was decided to allow an added 0.002 to present limit and change Past Practice Record accordingly.
7. M/121 Action Bar Oper. 51- Thickness of rear lug too thin to gage RW-3223.
 - a. It was decided to investigate this operation to determine possibilities of changing gage, changing Past Practice Record limits, or removing Gage RW-3223 from operation.
 - A. Prokop to follow.
8. M/121 Guard Oper. 49-Gage RW-1352 is listed in Process Record but is not on job.
 - a. It was decided to obsolete gage RW-1352.
 - A. Prokop to follow.

Remarks:

1. The current Weekly Quality Index was discussed and necessary corrective action was taken.
2. Period 2/1/50 to date: 19 problems discussed of which 11 are closed and 8 outstanding.

G. Hood
For the Committee