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|---------------|------------------|
| CS: E. Bupp   | E. A. Wheat      |
| W. Best       | D. E. Miller     |
| A. D. Gordon  | J. W. Miller     |
| H. J. Hackman | R. A. Williamson |
| E. J. Mock    | A. Prokop        |
| J. Connors    | W. Wood          |
| R. Eastwood   |                  |

March 1, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office - Dept. 79

PRESENT: E. J. Mock                      A. Prokop  
J. Connors                      W. Wood  
R. Eastwood

1. Items Closed:

1. M/370 Receiver Oper. 21B-Diameter of present drills is to proper specification.
2. M/121 Ejection Bar Oper. 27- Depth of Cartridge Hole should be more than 0.005 below gage limits.

II. Problems:

1. M/121 Breech Block Oper. 36, 37, 38- Use of samples.
  - a. Samples for Oper. 37, 38 being made up.  
A. Prokop to follow.
2. M/121 Breech Block Oper. 39- Bevels off position.
  - a. Gage to be altered as soon as sufficient production allowed job to shut down.  
A. Prokop to follow.
3. M/121 Ejection Bar Oper. 20- It was previously stated that the present dial unit might be graduated in divisions smaller than necessary.
  - a. Request was made, by A. Prokop, for dial unit graduated in 0.00025".  
A. Prokop to follow.
4. M/121 Trigger Oper. 22-1-Position sideways does not appear to be consistently within gage limits.
  - a. It was decided to investigate use of gage when job is running.
5. M/121 Guard Oper. 45- Gage interpretation.
  - a. Base gage F-266, with fixed dial units has limits  $\pm 0.002$ , and measures concentricity of radius on bottom front end of part.
  - b. It was decided to investigate use and necessity of this gage.  
A. Prokop to follow.