

600 E. 2nd

W. Best

A. D. Gordon

H. J. Hackman

E. J. Mock

J. Connors

W. Williams

A. Prokop

A. D. Gordon

A. D. Gordon

A. Prokop

W. Wood

W. Wood

March 8, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office-Dept. 79

PRESENT: E. J. Mock A. Prokop
J. Connors A. D. Gordon
W. Williams W. Wood

1. Items Closed:

1. M/121 Breech Block Opers. 37, 38- Samples are on job.
2. M/121 Guard Oper. 45- Base gage W-286 to be used to allow 0.002 concentricity between sides.

1. Problems:

1. M/121 Breech Block Oper. 36- Cartridge Guide slot hook on right side of part appears to be within limits but still may not be deep enough.
 - a. It was decided to investigate gage change to improve this slot.
A. Prokop to follow.
2. M/121 Breech Block Oper. 23- A-Reverts off position. Gage to be changed as soon as sufficient production allows to pull down.
J. Connors A. Prokop to follow.
3. M/121-2 Safety Gun Oper. 26- It was previously agreed that present 1/2" unit might be graduated in divisions smaller than necessary.
 - a. It was stated that Model Drawing had been changed to list use of 1/2" unit graduated in 0.00025". Gage not yet received.
A. Prokop to follow.
4. M/121 Trigger Oper. 22-1-Position sideways does not appear to be consistently within gage limits.
 - a. It was decided to investigate gage interpretation when job is running.