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L. J. Boyle C. J. Theriault

January 9, 1952

TO:

W. A. Best

FROM:

E. K. Wheat

SUBJECT: GALLERY TARGETING - M/721-722

A summary of gallery targeting data reported by range personnel for the month of December, 1951 is attached. We make the following comments:

POINT-OF-IMPACT

A slight increase in overall point-of-impact reject rate is noted. This may be due to cracked stocks which have been encountered when targeting the 30-06 caliber gum from the accuracy device. When stocks crack the gun will invariably target high and be classified as a reject. It is believed that the conditions causing stocks to crack have been classified and corrected.

GROUP SIZE

In general the overall grouping characteristics remain stabilized. An increase is noted in reject rate on the M/760. Classification of contributing factors is currently under way.

It should be noted that the M/721 - 270 caliber gun continues to show excellent grouping characteristics. Of the 1,407 guns targeted in this caliber during December, only one reject was found and this gun was accepted on re-targeting.

Note: It is planned to consider the discontinuance of this report in the near future unless otherwise indicated by recipient comments. Any suggestions dong this line will be approstated.

15 7 100 / draw

GALLERY TARGETING - MODEL 721-722 (222)

MONTH OF DECEMBER 1951

Total No. of Guns Average Group Size			2,526 1.64#
Standard Deviation Ec. of Guns Rejected * Reject	(over	SII)	.411

No. of Guns having one stamp (Bore Variation of .00040005) Average Group Size for Guns in this classification Standard Deviation for n n n No. of Guns Rejected (over 2n) % Reject	•	842 1.66# .36# 2 .24#
No. of Guns having two stamps (Fore Variation under .0004) Average Group Size for Guns in this classification Etendard Deviation for . * * * * * * * * * * * * * * * * * *	\$P	1,684 1.63% .44%. 1.6

Beila	<u> </u>	Average Group	Standard <u>Gevletion (61)</u>	g Beiggt
8 8-37-51 * Ne-12-50 * 14-10-51 bode dayout	9,031 4,179 170 2,526	1.667 1.607 1.607	. 57 . 4,34 . 32n . 4,14	3.4% 1.6% 0.0% .71%

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GALLERY TARGETING - MODEL 721-722 (270)

MONTH OF DECEMBER 1951

70 007 110 A A A A A A A A A A A A A A A A A A		1,407
Average Group Size Standard Deviation	~	. 51 4
No. of Guns Rejected (over 327)	\$	。 307%

No. of Guns having one stamp (Bore Variation of .0004-0005) Average Group Size for Guns in this classification Standard Deviation " " " " " " " " " " " " " " " " " " "	- 923 - 1.86# 49# - 0
No. of Guns having the stampe (Bore Variation under .0004) Average Group Size for Guns in this classification Standard Deviation for " " " " No. of Guns Rejected (over 32") % Reject	- 480 - 2.04* 53* - 1

<u>Dato</u>	No. of June	Average Group Size (X)	Standard <u>Deviation ()</u>	Reject
# 9-12-51	1,101	2.01 ²	.57#	.36%
# 10-4-51	2,004	2.01 ³	.52#	.09%
# 11-12-51	63	2.1 ⁴	.42#	0.0%
# 12-10-51	9,280	2.03 ²	.54#	0.0%
This report	1,407	1.92 ⁸	.53#	.07%

o Previous Data

GALLERY TARGETING - MODEL 721-722 (30-06)

GALLERY TARGETING - MODEL 721 (30-06)

MONTH OF DECEMBER 1951

Total No. of Guns Average Group Size Standard Deviation No. of Guns Rejected (over 32") % Reject	934 2.311 7611 22 2.35%	
No. of Guns having one stamp (Bo Average Group Size for Guns in Standard Deviation for No. of Guns Rejected (over 32) \$ Reject	this classification	 567 2.3° .77° 16 2.8%

No. of Guns having two stamps (Bore Variation under Average Group Size for Guns in this classification Standard Deviation " " " " " " " " " " " " " " " " " " "	.0004)	- 367 - 2.23# 74# - 6 - 1.63%

<u> Date</u>	Mo. of Guns	Average Group Size (X)	Standard Deviation (F)	Relect
* 8-14-51	2,276	2.13#	.64#	1.48
* 9-12-51	1,158	2.06#	.67#	1.78
* 10-4-51	3,424	2.25#	.61#	1.58
* 11-12-51	559	2.4 2 #	.71#	4.38
This Report	934	2.30#	.76#	2.35%

GALLERY TARGETING - MODEL 760 (50-06)

MONTH OF DECEMBER 1951

Total No. of Guns Average Group Size			2,423 2.34"
Standard Deviation No. of Guns Rejected % Reject	(over	3½n)	.81 [#] 77 3.16%

No. of Guns having one stamp (Bore Variation of .00040005) Average Group Size for Guns in this classification Standard Deviation for " " " " No. of Guns Rejected (over 32") % Reject	4	562 2.28 .76 16 2.85%
No. of Guns having two stamps (Bore Variation under .0004) Average Group Size for Guns in this classification Standard Deviation for " " " " " " " " " " " " " " " " " " "		1,866 2.36 82 61 3.32%

<u>Date</u>	No. of Guns	Average <u>G</u> roup <u>Size (X)</u>	Deviation (c).	g B <u>eiect</u>
# 11-12-51	1,037	2.39#	. 65n	1.8%
# 12-10-51	1,287	2.27#	. 598	1.32%
This report	2,428	2.34#	. 318	3. 1 6%

^{*} Previous Data