

CC: D. E. Miller J. W. Miller
S. H. ~~Alvis~~ A. D. Kerr
R. A. Williamson W. A. Best
E. Sapp R. B. Hurley

Ilion, New York
March 4, 1955

TO: H. J. Hackman
FROM: V. G. DeReus
SUBJECT: M/40-X ASSEMBLY

A meeting was held March 4 to discuss the assembly of the pre-pilot guns. The following were in attendance:

D. P. Prosser	P. B. Croop
L. F. Mitchell	D. F. Cook
K. R. Chadwick	F. E. Byrnes
R. W. Selwood	V. G. DeReus
M. H. Walker	Z. J. Kowalski

M. H. Walker indicated changes and review of parts or processes as outlined below:

RESPONSIBILITY

Receiver Filler Piece

1. Parts are wide and are to be repaired. A letter of instruction is to be issued.

L. F. Mitchell

Bolt Body

1. A cam change is to be made and a model drawing issued.

M. H. Walker

2. The twenty-five (25) parts completed can be used. Further production is to be held for design change.

F. E. Byrnes

Barrel Assembly

1. A method of determining alignment of Barrel and Receiver is required so Process can take steps to make improvements.

R. W. Selwood

2. A tool is required to add the radius to the chamber after final heading. The inspection should be visual.

R. W. Selwood
D. P. Prosser