GG: S.M. Alyls
D.E. Miller
R.A. Williamson
H.J. Hackman
V.G. DeReus
W.E. Leek
R.L. St. John) Turn

Ilion, New York April 15, 1958

### W. A. BEST

Aris - M

# NODEL 722 - 222 MACHUM - PILOT LINE TEST

At your request ten of the above guns were selected on 4/11/58 and subjected to test.

#### Procedure

All ten guns were fired three 5-shot groups for accuracy on the 100 yd. range, using a 15-power scope mounted on the barrel and receiver.

Then all ten guns were fired 50 rounds each in field test.

## Conclusions

Accuracy-wise, all guns passed the 2" gallery specs. measuring inside to inside. However, there are three conditions which could be corrected to help better the accuracy:

- 1. The bedding of the fore end on some guns is very poor.
- 2. Engagement of the sears in five guns appears to be too great.
- 3. Takedown screws were loose.

There was no significant change in point of impact.

#### Punction

Function-wise, there were no malfunctions that occurred in field test. All rifles unloaded live ammunition satisfactorily. Three of the ten rifles had safeties that were hard to put in on position.

Accuracy	æ.	- K. of HOLE					
Gun No.		Group Size	Point of Tenast				
414737	1) 2) 3) Avg.	2.8" 1.3" 1.8 1.96"	1.1" .75"	right left	6.2* 6.2* 6.9*	high *	

Gun Ho,	Group \$120		Point of Impact				
<b>2</b> 415283	2) 3) Avg.	1.5° 1.65° 1.98°	1.7* 1.0* 1.9*	right *	3.2° 2.6° 3.0°	high #	
3 414917	1) 2) 3) Avg.	2.8* 1.5* 1.6*	2.3° 2.6° 2.0°	left #	1.2*	high *	
4 41 <b>490</b> 1	1) 2) 3) Avg.	1.6° 1.55° 1.75° 1.63°	1.1* 9* 9*	right "	1.1*	" Jon	
4149 <b>84</b>	1) 2) 3) Avg.	2.3" 2.8" 2.0" 2.36"	9# ## 5*	left	1.5° 1.65° 1.5°	hjeh.	
6 41 <b>4872</b>	1) 2) 3) Avg.	2.1* 3.0* 2.0*	.5* 1.4* 1.25*	Right *	1.8*	Low	
7 415339	1) 2) 3) Ave.	1.85* 2.30* 1.05* 1.76*	.3* 0	right			
8 414865	1) 2) 3) Ave.	2.1" 1.65" -1.5"	1.75° 1.95° 1.75°	right "	2.85*	Mga	
39 <b>8922</b>	1) 2) 3) Avg.	1.5" 2.15" 1.2"	.65* .69* .35*	right	2.3* 1.95* 2.0*	high	

Gun No.	Group \$12e		Foint of Impact				
10 41 <b>52</b> 77	1) 2) 3) Avg.	1.65** 1.35** 1.30** 1.43**	35* 45*	right *	3.15* 2.6* 2.9*	h <b>igh</b>	

C. J. Theriault Supervisor - Testing Unit

CJT:9