

cc: G. M. Calhoun - Bpt.
S. M. Alvis - Elion

Elion, New York
April 13, 1959

P. H. BURDETT
BRIDGEPORT

MARINE CORPS FREE RIFLES

Confirming our telephone conversation of April 13th it is suggested that we quote the Marine Corps at San Diego \$215.00 each for nine (9) International Free Rifles. This would include the action, barrel, and stock only; no "set" trigger, no fore-end hardware, no butt hardware, and no sights. The M/40X trigger would be included.

Attached is a breakdown of the cost with recommended quotations.


M. H. Walker, Supervisor
Elion Research Division

MHW:NL

P.H. Bardett

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MARINE CORPS FREE RIFLES

	<u>N 243 - 828</u>	<u>our R&D</u> <u>Cost</u>	<u>Quote</u>
Action including M/40X Trigger		\$30.00	\$65.00
Barrel (Hart)		\$85.00	\$90.00
Stock (\$15 Material)		\$45.00	\$60.00
		<u>\$ 160.00</u>	<u>\$ 215.00</u>

We are attempting to be competitive with these prices. To make a complete rifle, sights at \$32, hardware at \$70, and a set trigger at \$130, are needed; total price, \$447 without assembly and testing.

Hammerli's rifles are about \$400 delivered.

MHW:NL

3 Rifles @ \$160 = 480
 3 " " " = 480
 2 " " " = 480
 10 Action @ 30 = 300
 10 Stock @ 25 = 250
 \$ 450 250
 \$ 700 1990
 Say \$ 720 2000