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Estimate File #2161

Ilion, New York
October 28, 1960

H. K. PAULNER
ATTENTION: C. L. JONES

ESTIMATED COSTS TO FURNISH DAMASCENE FINISH
ON MODELS 725 BOLT ASSEMBLY AND SPORTSMAN 58
BENCH BOLT "D" & "F" GRADES ONLY

As per your recent request, we have estimated what the costs would be to furnish the above subject finish on certain components for High Grade guns.

Attached are detailed data, showing the out-of-pocket costs and full factory costs based on firm quotations and accepted samples for quantities of six and twelve, furnished by The Kess Arms Company, located at Milwaukee, Wisconsin.

After comparing costs, it appears that it would be more economical to have this work performed outside rather than by the Remington Toolroom.

We hope we have furnished the information requested, and if we can be of further assistance regarding these costs, please advise.

D. E. Miller
Works Manager

R.A. Morris
R. A. Morris, Supervisor
Methods & Standards Section

Att.
TVM:orne:am

RECEIVED
OCT 31 1960
J. D. CRAMMOND

ESTIMATED COSTS TO FURNISH DAMASCENE FINISH
ON THE MODEL 745 BOLT ASSEMBLY & THE MODEL SPATERMAN
OR BREECH BOLT "D" & "F" MODELS ONLY.

BASED ON QUOTATIONS FURNISHED BY THE KASS ARMS CO
OF MILWAUKEE WIS. THE COSTS WOULD BE AS FOLLOWS:

	BOLT ASSEMBLY		BREECH BOLT	
	Lot of 6 Lot of 10		Lot of 6 Lot of 10	
PURCHASE COST	\$16,500	\$30,000	\$12,000	\$11,000
PACKING MATERIAL	365	544	215	434
Labeling & packing labor	300	454	334	634
Tramming & inspection	745	388	745	388
Shipping Cost	2,100	2,600	1,700	2,100
Other Expense	354	700	354	700
Out of pocket Cost	\$19,814	\$34,686	\$14,979	\$16,774
Each	\$3,302	\$5,781	\$2,496	\$2,674
Plant Overhead	5,664	9,017	3,567	6,418
Inventory Reserve	750	437	188	317
Total Factory Cost	\$26,228	\$44,136	\$18,914	\$33,509
Each	\$4,371	\$7,356	\$3,152	\$5,585