

M. H. WALKER

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NEW M/40X RIM FIRE RIFLE

Redesign of the M/40X rim fire to permit use of new M/700 parts will require the following changes.

1. New bolt assembly (M/700 handle)
2. Add receiver counterbore (new bolt stop spring)
3. Lower receiver tang and mill safety clearance (new safety assembly)
4. Reposition trigger housing assembly holes (new safety and safety cam)
5. New stock (longer butt length to maintain pull - reposition grip - revise inletting for die cast trigger guard - new bolt handle and safety)

In addition, the following changes seem desirable to remain competitive with the new Winchester M/520 and conform to the new ISU rules...

1. Narrow stock fore-end to 6 centimeters (2.363") max. (ISU rules)
2. Add fore-end rail for adjustable hand stop and optional palm rest.
3. Lengthen bedding device screws (field complaints).
4. Incorporate adjustable rubber butt pad similar to Remington Free Rifle.
5. Make butt hook optionally available.
6. Revise bolt clearance cut to make stocks usable on both center fire and rim fire models
7. Offer optional 2-ounce trigger
8. Add cheekpiece
9. Add quick detachable swivels to facilitate three position shooting.
10. Add scope base to barrel

R. J. Service

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