Remington Confidential

FORCES – TLW0010D THROUGH TLW0010K:

TLW0010D - Measure Firing Pin Indent:

The firing pin indent will be measured for each of the sample rifles using SAAMI qualified copper crushers. The average of three trials per sample will be calculated. The Average of three indents must be equal to or greater than 0.015". (Note that SAAMI suggested min. depth of indent is 0.017".)

Method:

- Using copper crushers, "burnish" both ends of the crusher slug by gently rubbing both ends on the granite base of the dial indicator stand (use outside edge of the plate.)
- Place the copper crusher in a .30-06/.270 crusher holder, place the crusher holder on the base of the dial indicator and zero the dial indicator with the point of the indicator in the approximate center of the crusher.
- Carefully, with the gun held so that the muzzle is pointed down toward the floor, gently insert the crusher holder into the chamber, being sure that the extractor clearance cut on the crusher is properly oriented relative to the extractor position.
- While maintaining a firm hold on the bolt handle, gently, and slowly ease the bolt forward to the full forward position and then rotate down being sure that the action locks fully.
- Holding the firearm in a horizontal and level position, and pointing the firearm in a safe direction, pull the trigger until the firing pin releases.
- Carefully open the action and remove the crusher holder, being careful not to drop the copper crusher.
- Leave the crusher in the holder and place under the dial indicator.
- Move the crusher holder so that the point of the dial indicator finds the deepest portion of the firing pin indent.
- Record the dial indicator reading to the nearest .001".
- Repeat procedure two more times and record the dial indicator readings.
- Each firearm sample should have three readings that will be averaged.
- Record all three readings for the data file.

Data Required:

- Rifle serial number

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