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Ilion, New York March 5, 1963

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CPERATIONS COMMITTEE - ILION DIVISION MODEL 700 BDL - CALIBER 300 WINCHESTER MAGNUM

The February Operations Committee asked the economics of adding caliber 300 Winchester Magnum to the Model 700 BDL be established preparatory to recommending Management approval. A current appraisal of the economics is attached. A current appraisal has been used because it is based on SAAMI information, no ammunition samples being available, and the Sales Department feels Remington should move quickly into this caliber to counter Winchester's offering it in their Model 70.

The economics indicate unit full book operative earnings of \$7.00, equivalent to 8.4% of net selling, and a cash return of 36% on \$36,000 new investment. The new investment is confined to additional working capital to support the new product. No new permanent investment is required. The cost to get into production is estimated to be \$5,000 to \$7,000 and is for perishable tooling only.

The profit margin of the 300 Winchester Magnum, 8.4%, is equal to the other magnum calibers with stainless steel barrels: 7MM Remington and 264 Winchester. The profit margin of these calibers is lower than those with regular steel barrels due to the higher manufacturing cost for stainless steel. A table of comparison is shown below:

Model 700 Model 700 Calibers with Calibers with Regular Steel Stainless Steel Barrels: 222, Barrels: 7MM, 243, 270, 280, 30.06. 308 264, 300* ADE BDE. \$114.95 \$139.95 75.45 \$129.35 70.09 61.97

Retail Selling Price Nat Selling Price

OPERATIONS COMMITTEE ILION DIVISION

MODEL 700 BDL BOLT ACTION RIFLE CALIBER 300 WINCHESTER MAGNUM

	Model 700BDL
Retail Selling Price Net Selling Price	\$ 154.95 83.58
Annual Sales Volume Net Increase in Sales Volume	1,500 750
FULL COST DATA Unit Factory Cost Unit Selling, Administrative & Research Unit Cost of Goods	66.13 10.45 76.58
Unit Operative Earnings % of Net Selling	7.00 8.4%
CASH COST DATA Sales Cost of Sales	\$ 62,700 36,200
Operative Earnings	\$ 26,500
Net Earnings	\$ 12,000
Investment: Permanent Investment Working Capital	\$ <u>36.000</u>
Total Capital Required	\$ 36,000
% Return on Total Capital Required	33≸
Project Cost to Start Production	\$5,000-7,000 (Perishable Tooling Only)

3-3-63