

P. E. & C. ESTIMATE

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TO: H. J. Hackman

ESTIMATED BY: P. B. Croop - Vg. J. Keng

MODEL XP 100 22 Rem-UMC PROJECT NO. _____ DATE 4/18/63

PROJECT TITLE Estimate to produce XP 100 Pistol in a 22
Rem-UMC cartridge

	HOURS	RATE	TOTAL
PROCESS ENGINEERING & TRIAL RUN			2000
TOOL DESIGN FIXTURES - GAGES			1700
TOOLING FIXTURES - GAGES			8000
TOOL DESIGN - PERISHABLE TOOLS			100
TOOL DESIGN REVISIONS <u>72 + 30%</u>			1000
PERISHABLE TOOLING			400
TOOL REVISIONS <u>264 + 30%</u>			4200
TOOL REVISIONS - PERISHABLE			50
TESTING			500
ADMINISTRATION			0
VENDOR TOOLING COSTS (DIES ETC.)			0
VENDOR TOOLING NOT REMINGTON PROPERTY			950
SUB TOTAL			18900
CONTINGENCIES			1800
			20700

COMMENTS Pattern shop & additional gages 1000

Machine 22 Remington 1500

Pilot lot info. 1000

Component Obs 500

22 B+S Gages 7000

Info to review machine capabilities



TITLE OF PROJ OR STUDY

PROJ OR STUDY NO

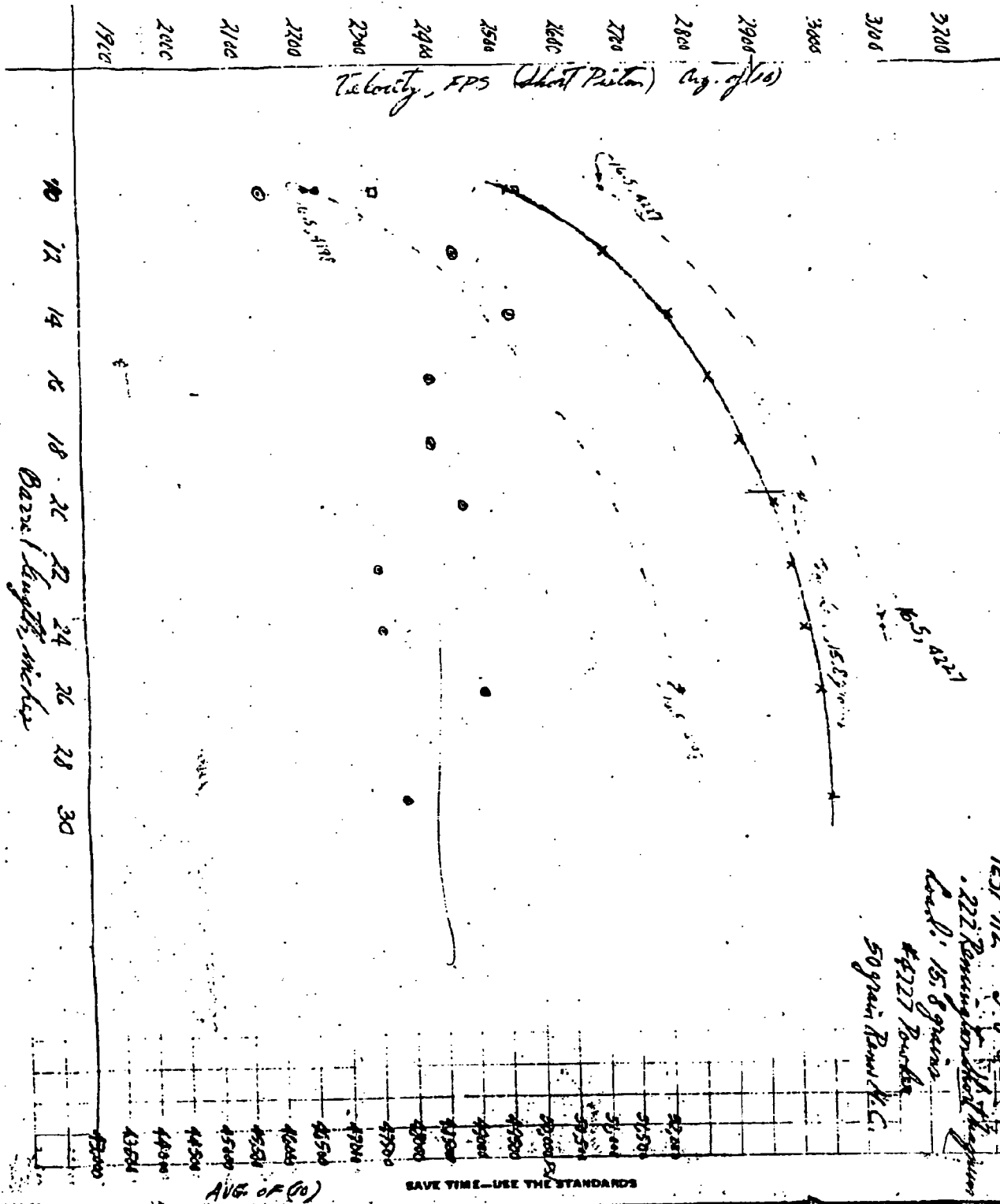
SUBJECT

ANALYST

COMPUTER

DATE

10



TITLE OF PROJECT OR STUDY _____

PROJECT OR STUDY NO. _____

SUBJECT _____

WORK _____

REVISION _____

DATE _____

BY _____

