

DON'T SAY IT—WRITE IT

To CARL BERGDATE May 8, 1963FROM W. E. LEEK

SUGGESTION NO. 11662 - Model XP-100 Forward Receiver Screw Escutcheon

1. Elimination of finish hollow mill of C.D. of stem - Oper. #25 -- will be acceptable providing .410 dia. is maintained and .010 x 45° max. chamfer is maintained. Whether this will prove to be economical from a tool life standpoint is not for R&D to determine.
2. Elimination of file chamfer - Oper. #25 across .650 dimension would be acceptable; however, file chamfer across .325 dimension must be maintained.

Freedom of movement of this part within the stock must be maintained to insure unobstructed bedding of barrel and receiver in stock.

W. E. Leek *WEL*
Firearms Design & Development

By *Harold J. Waterman*
H. J. Waterman

HJW:T

P.S. If this is to be put into effect it is requested that a formal design change request be initiated through the Product Engineering Section.

S. M. Alvis S-13-63

THERE IS A SAFE WAY; DO IT THAT WAY