

Additional Cost to Run Both 40x and 40XB Strips.

Apr. 25	Saw Ends to Length	Change Templates	.10
Apr 30	Band Saw to Template	" "	.10
Apr 45	drill B.P. + Permit for Holes	Adj machine	.20
Apr 55	Inlet Top of Strip	Chge Locators + Formin	3.00
" 65	Reel Bolt Clearance	Chge Arm 11/700 Machine	2.00
" 86	Profile outside contour	Change form.	1.50
" 95	H/11 Front of Strip	Change Cam	.50
" 96	H/11. Tablets of Strip	Change Cam.	1.50
" 98	Inlet Bottom	Complete Change Arm	6.00
" 105	Shaper Bottom	Change Cutter	.80
" 171	drill C'low Adj Screw Holes (2)	Change locator	.50
" 173	drill Loading Platform Sec	" " + Adj	.50
	Clear + C'cure Mangle Holes		
" 178	H/11. Cartridge Ejector Port	Change Cutter & bit	.80
" 188	H/11 Bottom Back of Strip	(Use 700 H/11)	2.00
	<u>Total Hrs</u>		<u>19.50</u>
	Var 10m @ 21/2		<u>3.90</u>
	<u>Total Hrs</u>		<u>23.40</u>
	Total Cost @ 2.59/H		\$ 60.61
	Ind Bel @ 33		20.00
	<u>Total Add'l Labor Cost</u>		<u>\$ 80.61</u>
	per run.		

Call \$80

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12/17/63