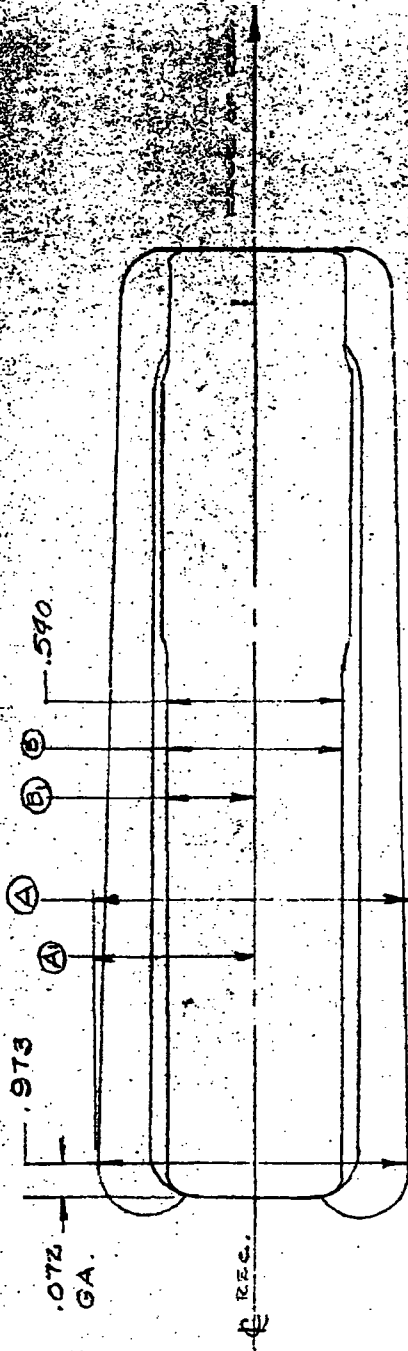


BY W. J. [illegible] DATE 1-22-64 SUBJECT _____
 CHKD. BY _____ DATE _____

SHEET NO. _____ OF _____
 JOB NO. _____



TOLERANCES ON DECIMAL DIMENSIONS ARE $\pm .005$
 ALLOWABLE DISPLACEMENT OF MAG CUTS FROM ϕ OF REG. $\pm .004$

SEC. NO. WIRE SIZE	A	A ₁	B	B ₁
2015 24.5 REM	.983 * .990	.985 * .990	.545	.281
2759 22.2 REM	.987	.987	.542	.269
1551 35 REM	.977	.978	.539	.267
1443 35 REM	.984	.991	.543	.271

* TWO DIM. GIVEN AS TOP AND BOTTOM OF
 CUT WAS NOT STRAIGHT

BY W. J. H. H. DATESUBJECT M600 222 RAN. CAL.SHEET NO. 1 OF 1CHKD BY W. J. H. H. DATE

MALFUNCTION CAUSE

JOB NO. 991124

RIFLES TESTED	TOTAL DAILY MALFUNCTIONS												
	1-2-64	1-3-64	1-6-64	1-7-64	1-8-64	1-9-64	1-10-64	1-13-64	1-15-64	1-16-64	1-17-64	1-20-64	TOTAL
<u>MALFUNCTIONS</u>													
ACTION BINDS				4			3						
CAN'T CLOSE BOLT				1									
CLOSE HARD		1		2						5		1	9
DON'T EJECT				1		12				2		4	19
DON'T EXTRACT		3							1			1	5
EJECTOR STICKS					1								1
FAILS TO FIRE	1											1	2
JUMPS MAGAZINE				3	1		1					1	6
MAGAZINE CAPACITY				2		1					4	1	8
OVERLOAD			1	1							1	1	2
STEAKS CHAMBER	14	3	3	8		1	1		2	5	2	1	37
STEAKS MAGAZINE				1					1	5	1	1	7
MISSING FOLLOWER									1	1			1
CAN'T CLOSE - FULL RING										1		1	1
RING LOCKS HARD													