* \$ 1 m

cc: H.K. Faulkner
R.A. Villianson
S.M. Alvis) In
W.E. Leek) turn
H.J. Hackman
Y.G. DeReus
Estimate File #2/20

LIMITED DISTRIBUTION

Ilion, New York May 26, 1964

L. D. COX

MODEL 600 CARBINE - 35 REMINGTON MAGNUM CALIBER ESTIMATED COSTS AND OPERATIVE EARNINGS COMPARISON FOR VAPIOUS LAMINATED STOCKS

Attached is a sheet showing a comparison of estimated costs and operative earnings for the above gum based on stock blank quotations dated 5-21-64 from Gamble Brothers, Louisville, Ky.

Vendor prices are based on a two (2) stock blank 33" \times 8" \times 1 15/16". Blank sizes used in previous quotations and estimates do not satisfy production requirements.

The first or left hand column on the attached exhibit shows estimated costs and operative earnings on a full book basis for our regular Model 600, .308 Caliber. This information is given for comparison value only.

The proposals listed for the 35 Ramington Magnum Caliber indicate the effect on costs and earnings of the various laminated stock blanks selected for comparison.

Proposal \$1 covers a 5-ply blank composed of three (3) walnut laminates and two (2) of beach. This supersedes information furnished in a previous estimate dated 4-5-54 for the same type laminate but the wrong size blank.

Proposals #2 and #3, respectively, show the economic picture for 3-ply and 5-ply blanks of all walmut construction.

Both full book and each costs are given for all three (3) proposals. Cash results and return on investment are based on a projected sales volume for 1,200 guns. Estimated development and operations charges totaling \$25,500 are identical for each proposal.

R. A. Williamson Works Manager

R. L. Hall, Supervisor Methods & Standards Section

Att.