

Mr. E. Owen Curtiss
9392 Melbourne Street
Allen Park 10, Michigan

June 4, 1964

Dear Mr. Curtiss:

In answer to your letter describing the trouble you are having with the M/40-XB firing prematurely and following down, it appears that your sear assembly has been damaged. This was probably caused by a blown primer. If you seat your bullets to touch the lands, the powder charge should be reduced as this causes higher pressures.

We are sending you a new trigger assembly which you can install yourself or a local gunsmith can do it very easily. To install the new trigger, drive out the sear and bolt stop pins, remove the damaged assembly, and drive the same pins into the receiver and new trigger assembly.

If you prefer to have us do this please inspect your rifle for live ammunition and return it marked to my attention. Please insure it and attach a letter of explanation to the outside of the carton. Also enclose the new trigger assembly with your rifle. If you install the trigger assembly yourself, please send me the damaged assembly.

If we can be of any further service please do not hesitate to contact us again.

Sincerely,

L. P. Gogol
Ilion Research Division

LPG:nl