

*Paul
I don't believe
these are held up by
me as they? Don't live
forward the info to Ray in
advance to my approval? W*

cc: S. M. Alvis

Ilion, New York
June 10, 1964

TO: W. E. LEEK
FROM: P. H. ECCLESTON *P.H.E.*

SUGGESTED PROCESS RECORDS

Model 700 - Fore End Tip

Attached herewith are suggested process records covering the molding of M/700 Fore End Tips.

You will note that the material specified is Tenite Butyrate and the injection press is the HPM 200 P-28. A decision has been made by the Plastics Committee that the full annulus cylinder used for molding nylon is not to be used for any other material. It will therefore be necessary to change plastifying cylinders when Tenite Butyrate is to be molded.

It is suggested that a few purge shots of Alathon be used when changing cylinders so that material in lower cylinder and shot zone is purged.

Should any questions arise with regard to the process please feel free to contact us.

*Why not have Paul pass
this on direct or copy to
plant or interested persons
— so not to hazard a
delay in case you are
tied up*

PHE:T
Attach.