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ce: R.A. Williamson H.J. Hackman:

A.D. Kerr Estimate File #2508

November 17, 1964

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MODELS 700 AND 600 - SHROUD TYPE BOLT PLUG FOR EXPORT GUES

Estimates indicate an additional factory cost of \$1.46 to supply a gum for export with the longer Bolt Plug design.

The added cost is based on the following premises:

- 1. Production will produce and assemble Firing Pin Assemblies with the Shroud Type Bolt Plug and altered Firing Pin Head. (See Estimate dated 9-29-64)
- Production will supply Custom Repair with sufficient quantities of these special assemblies.
- Custom Repair will handle export orders for the Models 700 and 600 as follows:
 - e. Take warehouse guns and unpack.
 - b. Remove regular Firing Pin Assembly and replace with special Assembly.
 - Guns will be checked out, gaged and inspected to satisfy all quality requirements.
 - d. Guns will be repacked, labeled, etc., for shipment.

Since it is not considered necessary to do any additional gallery testing after exchanging Firing Pin Assemblies, costs for this work are omitted in the above estimate.

R. L. Hell, Supervisor Methods & Standards Section

R. F. Kerr

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