ce: R.A. Williamson) In
C.B. Putney turn
S.M. Alvis) Ind
R.P. Kellsturn
H.J. Hackman) In
V.G. DeReus turn
W.C. Schrader
Estimate File #2364

March 29, 1965

JOHN W. BROOKS

COMPRESSION MOLDED FLASTIC BUTT PLATE FOR MODEL 700, 742 & 760 RIFLES

Costs have been developed for the above proposed plastic Butt Plates which would replace the present Aluminum Butt Plates.

The attached cost sheet indicates that a \$12,000 gross savings would result from going to a molded plastic Butt Plate. This savings is based upon molding them on the Stokes Press currently in the R&D area, and the depreciation has been spread over all the parts that have been considered for molding on this equipment.

In addition to the \$12,000 potential savings, it should be noted also that a \$10,500 reduction in working capital requirements would result. There would be a \$5,500 reduction in purchased parts inventory alone.

It would require approximately (8) months to recover the estimated \$7,600 expenditure for a 4-cavity molding die, plus a 10% return on this expenditure.

R. L. Hall, Supervisor Methods & Standards Section

F. G. Carlson

Att.