

RED - Auto loading Rim Fire

BLACK - XC - XR Bolt Action

(GREEN) Indicates 742-760-552-572 Activity

Extra Work Areas

Works Engineering

- | | | |
|-----------|---|---|
| # 35,000 | 1 | Design electrical and hydraulic for 38 Remington machines |
| # 347,000 | | Construct 38 Remington machines |
| X | 2 | PREPARE AREAS and install 61 machines |
| | 3 | INCREASED WORK in Tool Storage |
| | 4 | INCREASED Tool and cutter inspection |

Purchasing

- | | | |
|-----------|---|---|
| # 24,000 | 1 | Added purchase blanks wood-metal-vendor tooling |
| # 129,100 | | |
| # 27,000 | 2 | Purchase 30 to 50 machines |
| # 155,200 | | |
| # 140,000 | 3 | Added tooling and perishable tool procurement |
| # 331,300 | | |

Production

FHBURGES 100% starting April 1965

- | | | |
|-----|---|--|
| | 1 | PROCESS COMMITTEE |
| (X) | 2 | Layouts |
| (X) | 3 | Pilot try out of machines and tooling - including at vendors |
| (X) | 4 | Scheduling pilot operations in production |
| (X) | 5 | Additional pilot work in Heat Treat |
| | 6 | INCREASED purchase part inspection |

Accounting

- | | |
|--|---------------------------|
| | INCREASED project control |
| | INCREASED A.P.V. etc |

Planning

- | | |
|-----|---|
| (X) | Schedule to CLEAR machines for pilot operations |
| (X) | INCREASE in production orders |

ORGANIZATION CHART
WORKS ENGINEERING
 (XR - XC - M/GG00 PROJECTS)

WORKS ENGINEER		C. I. MANN
COORDINATOR		C. L. HOLDEN
SPECIAL MACHINE CONST		J. SADLON
PROJECTS - COSTS		J. TOWNSEND
ELECTRICAL DESIGN CHECKING		G. FRIZZ
MECHANICAL	OUTSIDE VENDORS	E. FLETCHER
	SCHEDULING	
	ORDERING	
	INSPECTION	
	EXPEDITING	
	HYDRAULICS	
	PNEUMATICS	
MECHANICAL (INSIDE PLANT)		M. DE MAYO
MECH. ENG. PRODUCTION WORK		H. MC GAIN
MECH. ENG.	HYDRAULICS	ENGINEER (NEW?)
	PNEUMATICS	
	SCHEDULING	
	ORDERING	
	EXPEDITING	
TOOL ROOM		E. W. BARNEY
CUTTER GRIND		C. E. DEYER
GENERAL STORES - TOOLS		M. C. BENNETT
CRAFTS		A. C. HUMPHREY
ELECTRICAL		E. PRIMER
	WELDING	J. KOWALCEK
	PLUMBING	
	CARPENTRY	
	MILL WRIGHTING	
	PAINTING	
OUTSIDE TRANSPORTATION - TRUCKING EXPEDITING		H. W. STALOY

C. I. MANN 5/15