



WORK SIMPLIFICATION
E. I. DU PONT DE NEMOURS & COMPANY
INCORPORATED
FLOW PROCESS CHART

NO. 4,5
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SUMMARY

	PRESENT	PROPOSED	DIFFERENCE
	NO. TIME	NO. TIME	NO. TIME
☐ OPERATIONS			
☐ TRANSPORTATIONS			
☐ INSPECTIONS			
☐ DELAYS			
☐ STORAGES			
DISTANCE TRAVELLED	FT.	FT.	FT.

JOB Hand Load☐ MAN OR ☐ MATERIALCHART BEGINS FIRECHART ENDS FIRECHARTED BY DATE

DETAILS OF (PRESENT) METHOD	OPERATION	TRANSPORT	INSPECTION	DELAY	STORAGE	DISTANCE IN FEET	QUANTITY	TIME	ANALYSIS WHY?	NOTES	ACTION
1. <u>Check 40 caliber bullet</u>	☒	☐	☐	☐	☐						
2. <u>To Rifle on cart</u>	☒	☐	☐	☐	☐						
3. <u>Fit to Rifle on RIFLES</u>	☒	☐	☐	☐	☐		4				
4. <u>with 500 rounds each</u>	☒	☐	☐	☐	☐						
5. <u>to Rifles for Loading</u>	☒	☐	☐	☐	☐						
6. <u>Damaged back to rifle</u>	☒	☐	☐	☐	☐		20				
7. <u>to Rifles with 500 rounds each</u>	☒	☐	☐	☐	☐		20				
8. <u>to Rifles with 500 rounds each</u>	☒	☐	☐	☐	☐		20				
9. <u>To 1st binch</u>	☒	☐	☐	☐	☐						
10. <u>to 1st cases</u>	☒	☐	☐	☐	☐		20				
11. <u>to 1st binch</u>	☒	☐	☐	☐	☐						
12. <u>to 1st binch</u>	☒	☐	☐	☐	☐		20				
13. <u>to 1st binch</u>	☒	☐	☐	☐	☐		20				
14. <u>to 1st binch</u>	☒	☐	☐	☐	☐		20				
15. <u>Can binch be put in loading room?</u>	☒	☐	☐	☐	☐						
16. <u>This room might be arranged</u>	☒	☐	☐	☐	☐						
17. <u>for more efficiency, also</u>	☒	☐	☐	☐	☐						
18. <u>a Person stand & cover</u>	☒	☐	☐	☐	☐						
19. <u>Work in Powder scale on</u>	☒	☐	☐	☐	☐						
20. <u>looking bench. This would</u>	☒	☐	☐	☐	☐						
21. <u>allow loader to weight in binch</u>	☒	☐	☐	☐	☐						
22. <u>without getting up to move</u>	☒	☐	☐	☐	☐						
23. <u>to stand scale or move, also</u>	☒	☐	☐	☐	☐						
24. <u>to stand scale or move, also</u>	☒	☐	☐	☐	☐						
25. <u>remain assembled & clean.</u>	☒	☐	☐	☐	☐						