

### • SEQUENCE OF OPERATIONS •

MODEL 761 COMPONENT TRIGGER SIDE PLATE PART NO. \_\_\_\_\_  
DATE 11-29-65 COMPUTER: 322 SHEET 1 OF 1

| DATE    | OPERATION NAME                                                                         | MACHINE | DEPT. NO. | HOURS DESIGN        | HOURS BUILD |
|---------|----------------------------------------------------------------------------------------|---------|-----------|---------------------|-------------|
| 1974-03 | VENDOR'S TOOL CHANGE<br>ALTER EXISTING TOOLING                                         |         |           | # 700 <sup>2</sup>  |             |
|         | VENDORS R/P/R                                                                          |         |           | 142 <sup>2</sup> /M |             |
|         | PURCHASE INSPECT                                                                       |         |           |                     |             |
|         | PINNING GAGE                                                                           | ALICE   |           | 6                   | 30          |
| ✓       |                                                                                        |         |           |                     |             |
| 2       | DRAW & CHAMFER SOCKET<br>DETENT HOLE IN RIGHT<br>SIDE<br>(SAME AS EXISTING<br>PROCESS) |         |           |                     |             |
| 3       | REPAIR                                                                                 |         |           |                     |             |
| 4       | WASH & DRY                                                                             |         |           |                     |             |
| 10      | CARBONITIDE HARDEN                                                                     |         |           |                     |             |
| 15      | TEMPER                                                                                 |         |           |                     |             |
| 20      | INSPECT FOR DEFECTS                                                                    |         |           |                     |             |
|         | TOTAL                                                                                  |         |           |                     |             |

PC 6568 1-18-63