

• SEQUENCE OF OPERATIONS •

MODEL 200 COMPONENT SPRINKLER (1200PSI HOUSING) PART NO. 1-2-1

DATE 12-6-68 COMPUTER 521 SHEET 1 OF 1

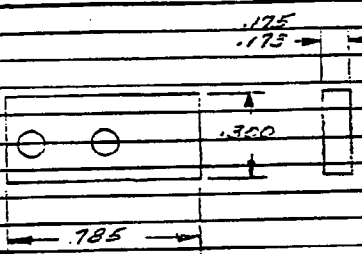
DATE 12-8-54		COMPUTER		DEPT. NO.	HOURS DESIGN	HOURS BUILD
OPER. NO.	OPERATION NAME	MACHINE				
5	WEIGH & FILL POWDER & LUBRICATE					
10	POSS	Press Tool			5.000	
15	SINTER					
20	CORN	Grinding Tool			5.000	
25	INSPECT	Grind -			15.00	75
30	GRINDING TOOL					
TOTAL						

1-18-63

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT SPACER (TRIGGER Housing) PART NO. _____
 DATE 12-6-65 COMPUTER STJ SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
					
5	WEIGH & BLEND POWDERS AND LUBRICANTS				
11	PRESS	Pressing Tool		1.5	
15	SINTER				
20	COIN	Coining Tool		1.5	
25	INSPECT	Machine			
30	SUBMERSE TUMBLE				
	- 7- TRIGGER Housing Assembly -				
	TOTAL				

RD-6568 1-18-63

• SEQUENCE OF OPERATIONS •

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