REMINGTON ARMS COMPANY, INC

NTER-DEPARTMENTAL CORRESPONDENCE

Remineton

PETERS

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

Ilion, New York June 24, 1966

C.H. Horse H.H. Walker J.W. Brooks H.J. Waterman R.P. Kelly

MEMORANDUM

TO: C. B. Workman

FROM: A. A. Hugick - W. H. Curry

Model 700 CHRONED POWDER NETAL SEARS

Six N/700 rifles with powder notel sears were cock-and-fire dry cycled 30,000 cycles each in the Measurement Lab dry cycle machine for the purpose of establishing N/700 firing pin dry cycle life. The ichluded test sears had a radius of approximately 000000 on the connector surface edge when received from production. The average sear component weight was measured as 9.1021 grams. The average measured RC hardness was approximately 50 RC. All dry cycle testing was conducted with the sear well lubricated.

Enclosed is a photograph which best illustrates the lack of sear wear at the connector and cocking dam surfaces of the M/700 sears.

AAH:WMC:c