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Ilion, New York
August 15, 1966

J. B. CADENAS
Bridgeport

MODEL 600 RIFLE WITH MUZZLE BRAKE

Bob Kelly has talked to you as to results of having estimates prepared for both Research Custom Shop as well as Model Shop for altering one hundred rifles with muzzle brakes like the sample sent you earlier.

Apparently the expected cost of \$15 per rifle is prohibitive. My earlier "guesstimate" of some \$2 each was based upon comparison with an earlier estimate for a muzzle device which the Plant calculated for quantity production of some 5,000 per year and with work being done incidental to regular production scheduling.

In this case rifles would have to be withdrawn from the warehouse, unpacked, and partially disassembled, after which the modifications would have to be made, reassembled, recolorized and repacked.

If we were in a "distressed" position on the Model 600's which are in the warehouse and might need to have to move them at a loss, then perhaps this job could be viewed in a different light. It is understood that you will hold for future consideration. It is also understood that a suggestion of having this work done by the customer to our design does not seem to be practical.

SMA:T

S. M. Alvis, Manager
Ilion Research Division