

**MODEL 600 CUSTOMER GUNS RETURNED
BY COMPLAINT - MONTH RECEIVED AND YEARLY TOTAL**

1964

Tot. Tot. Jan. Feb. Mar. Apr. May June Jul. Aug. Sep. Oct. Nov. Dec. Total

Total Guns Returned: 214 286 37 34 39 20 16
Total Complaints:

Total Functional Complaints 46 74 7 8 7 5 5

Ejection 2 2 1

Firing 8 1 1

Extraction 4 1

Feeding 4 4 3

Closing 4 6 1 1

Bolt Binds 2 2 1

Trigger Pull 11 18 4 2 3 2

Safe 4 6

Damaged or Blown Cases or Primers 6 8 1

Ejector Binds or Stock in Bolt 1

Jams, Repair, etc. 3 12 1 1 2

Up to Standard (Functional) 2 10 3 2 2

1 Intermediate Complaints 161 205 28 25 31 14 11

Stock Broken, Cracked 53 55 8 6 5 5 1

Stock Finish or Checkering 11 40 8 7 7 3 4

Stock Cracked at Barrel Groove

Accuracy (Point of Impact) 5 7 2 1 1 1

Accuracy (Group Size) 2 6 1 1

Bolt Handle Broken - Loose 7 21 3 4 6 2 1

Sights Crooked - Tipped etc. 5 1 1 4 2 1

Sights out of line 3 1

Scope Mounting Trouble 1 1 1

Sights Broken 2 4 2 1

Bolt Pulls Out

Broken Steel Parts 5 1

Trigger Guard Broken *OR warped* 1 2 1 1 1

Up to Standard (Intermediate) 4 9 4 1

Lib Warped 68 54 4 1 4

Total Visual etc. - Complaints 7 7 2 1 1 1 1

Also Visual Complaints 2 5 2 1 1 1

Also Non-Functional 4 2 1

Up to Standard (Non-Functional)

RECEIVED
JUN 30 1968

CURRENT PRODUCTS
Process Engineering

600 TOTAL COMPLAINTS (Except up to Std.)
MONTH RETURNED 1962 MONTH RETURNED 1963

Month Produced	1962	J	F	M	A	M	J	J	A	S	O	N	D	TOT	J	F	M	A	M	J	J	A	S	O	N	D	Guns Prod. Per Month
No Code	6	1	1	3	1	2		1			2	1	5	17	3	2	2										
1962																											
1963	38	2	1	2	4			1					10	1													1182
J	41			2	1		1	1	1		1		8	1	1			1									1888
P	23	2	3		1						1	2	1	10	2	1	1	1	1								2004
M	27	1			1			2	4	3	5		16	2	1	1	1										2102
A	16	2		1	1			1		7			12		1	1	2										2213
M	8	1	1	4	1	1		1			1	2	12				2										2026
J	20			2			1	4	2	3	2	1	15	1	1	2											2674
J	13	2	3		3	3	2	3	1	2	2	2	23	3		1	1										3084
A	9	2								1	3		6		1	1	1										1545
S	4	4	1	2	2	1		1	1	2	1	2	19	2	3	2											2940
O	3	1	1	3	3	3				2	4	2	2	21	2		1	1									2794
N		1			1	2				1	2	1	8		2	1	1										2424
D				1	2	1		1	1			1	1	8	2	2	1	1									2549
J				1	1	3	1	3	3	2	3	4	1	22	1	1	1										2400
P					1	1				2	2	3	1	10	1	2	3	1									2209
M							1	2	2	1	1	3	10	5		4	1										2513
A						1	1	2	2	4	1	1	3	15		1	3	2	1								2516
M									2	1			3	1	2	1											2404
J							1		2		3	3	9	1	1	2	2										2642
J											1	3	2	6	4		1	1	2								2528
A											2	2	4	1	4												1445
S												1	2	3	3	2	2	1									2526
O													1	1	3	1	2	2									2427
N																1											2316
D																	2	1									2315
J																											2104
P																											2009
M																											2320
A																											1700
M																											1796
J																											
J																											
A																											
S																											
O																											
N																											
D																											

600 FUNCTIONAL
MONTH RETURNED 1965

MONTH RETURNED 1966

Month Pro- luned No Code	1964	1965												1966											
	TOTAL	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D
1962	1												1	1											
1963	5	1											1		1										
J	4						1						1												
F	6		2		1						1	1	5												
M	7	1			1						1		3			1									
A	6																2								
M	4		1	2	1							1	5				1								
J	7										1	1	2		1										
J	3				1	1	1				1		4	1											
A	2										1		1				2								
S	1	1							1	2	2	6	2		2										
O				1	3	1		1		2		8				1	1								
N																									
D				1	2						1	4													
J						1	1				1	3													
F										1	2	1	4		1	1	1								
M											2	2	1					1							
A								1				1	2				1								
M									1			1													
J							1		1			2	4					1							
J											1	1	2			2	1								
A											1	1	2												
S											1	1	2	1											
O															1										
N																									
D																									
J																									
F																									
M																									
A																									
M																									
J																									
J																									
A																									
S																									
O																									
N																									
D																									

600 STOCK BROKEN STOCK FINISH & CHECKERING
MONTH RETURNED 1965 MONTH RETURNED 1966

Month Pro- duced No	1964	TOTAL	J	F	M	A	M	J	J	A	S	O	N	D	TOT	J	F	M	A	M	J	J	A	S	O	N	D
1963		2	1												2												
1963		9	1		1							1	1	2	3	1	1										
1963		7	4			1									2	1											
J		3	1	1	1										2	1											
F		6										1	1		1	1		1									
M		4		1	1										2												
A		1			1										1	2											
M		7						1							1	2											
J		4	1	3	3		1			1					7												
J		1	1	1	1										2	1											
A		1	1	1	1										3	1											
S		1	1	1	1										4	1											
O		2	1	1	1										4	2	1										
N			1	1	1										1	4	2										
D															1												
J				1	1	2				1	1	1	1	1	6	4		1									
F				1								1	1	1	3	1		1	1								
M							1			3	1	1	1	1	5	2	1	2	2								
A										1	2	1	1	1	2	3	6		1	1							
M										2	2	1	1	1	4	1		2									
J											1	1	1	1	3	1											
J												1	1	1	1	2											
A													1	1	1	1											
S														1	1	1											
O																	1										
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	1964	1965												
	Total	Jan.	Feb.	Mar.	Apr.	May	June	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.	Total
Total Guns Returned:	214	21	16	23	24	19	10	13	25	25	35			
Total Complaints:														
Total Functional Complaints	16	5	4	5	4	4	4	3	1	5	7			
Ejection	2													
Firing	8		1											
Extraction						1				1				
Feeding	4					1	1			1				
Closing	4	1		1		1				1				
Bolt Sticks	2													
Trigger Pull	11			3	3			1	1	1	1			
Safe	4	1			1	1								
Damaged or Blown Cases or Primers	6		1		3						1			
Ejector Sticks or Stuck in Bolt														
Jams, Repair, etc.	3	1	1		2		2	2		1	1			
Up to Standard (Functional)	2	2	1	1			1				1			
Total Intermediate Complaints	161	16	8	18	14	15	6	9	24	19	28			
Stock Broken, Cracked	22	7	6	2	6	3	2	1	7	4	4			
Stock Finish or Checkering	21	4		4	1	6	1		4	4	2			
Stock Cracked at Barrel Groove														
Accuracy (Point of Impact)	5					1		2	1	2				
Accuracy (Group Size)	2			1	2	1			1					
Sold Handle Broken - Loose	7		1	2	2	3		2			3			
Sights Crooked - Tipped etc.	3													
Sights out of Line	3													
Scope Mounting Trouble	1									1				
Sights Broken	2							1		2				
Bolt pulls Out														
Broken Steel Parts		1			1			1		1	1			
Trigger Guard Broken	1	1		1										
Up to Standard (Intermediate)	4			1	1	1	2		2		1			
Up to Standard	68	3	1	7	1		1	2	9	5	17			
Not Visual etc. - Complaints	7				1			1		1				
Not Visual Complaints	2							1		1				
Not Functional	4				1									
Up to Standard (Non-functional)														