ESTIMATE

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Title Model 700 Bolt Assy - Equipment to DAMASCENE
Date 4/13/67
Estimated by P. B. Cloop & V. G. Thekeny

1	DEVELOPMENT					
	Investigation					
	Design					
	Model making					
	Design testing					
	Models for test					
	Development - Powder Metal					
	Development - Molds					
	Engrg-Folders, C of O, Stds.					
2	PRODUCT ENGINEERING					
	Process eng. & trial run					
	Pilot lot testing					
3	TOOLING					
	Design					
	Fixtures & Gages					
	Molds					
	Perishable tools					
	Tool revisions					
	Vendors tooling					
4	SPECIAL MACHINES					
	Construction					
	Design					
	Tooling					
	Perishable tooling					
	Operations					
5	REMINGTON MACHINES					
	Construction					24,000
	Design and Development					14,000
	Tooling					2000
	Perishable tooling					
	Operations					2000
6	STANDARD MACHINES & EQUIP.					
7	PRODUCTION AIDS					
	Construction					
	Operations					
8	PILOT OPERATIONS					
	Machine alterations					
	Pilot lot mfg.					
	Machine rearrangement					
	Comp. obsolescence					
	Provision for advancing wages & material costs					
	-- R&D					
	-- Plant					in est cost
	GRAND TOTAL					42,000