

ESTIMATE					
Title: Model 760 Rifle		Copies to: Mr. Carlson			
Date: Oct 12 1967		Revises part of 6/22/67			
Estimated by: J. G. Carlson		Estimate for model 900			
		Add Damascus Finish to Bolt Assembly			
DAMASCENE Finish on Bolt Assembly					
1.	DEVELOPMENT				
	Investigation				
	Design				
	Model making				
	Design testing				
	Models for test				
	Development - Powder Metal				
	Development - Molds				
	Engrg-Folders; C of O, Stds.				
2.	PRODUCT ENGINEERING				
	Process eng. & trial run				
	Pilot lot testing				
3.	TOOLING				
	Design				
	Fixtures & Gages				
	Molds				
	Perishable tools				
	Tool revisions				
	Vendors tooling				
4.	SPECIAL MACHINES				
	Construction				27000
	Design				7000
	Tooling				2000
	Perishable tooling				
	Operations				9000
5.	REMINGTON MACHINES				
	Construction				
	Design				
	Tooling				
	Perishable tooling				
	Operations				
6.	STANDARD MACHINES & EQUIP				1000
7.	PRODUCTION AIDS				
	Construction				
	Operations				
8.	PILOT OPERATIONS				
	Machine alterations				
	Pilot lot mfg				
	Machine rearrangement				
	Comp obsolescence				
	Provision for advancing				
	wages & material costs				
	R&D				
	Plant				5000
	GRAND TOTAL				57000
	Capital			37200	
	Operations			19800	