

ESTIMATE

Copies to: W.H. WalkerTitle Model 700 Trigger Housing AssemblyDate Nov 20 1967Estimated by V.G. King - P.B. Group

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1	DEVELOPMENT				
	Investigation				
	Design				
	Model making				
	Design testing				
	Models for test				
	Development - Powder Metal				2000
	Development - Molds				500
	Engrs-Folders, C of O, Stds.				
2	PRODUCT ENGINEERING				
	Process eng. & trial run				
	Pilot lot testing				1000
3	TOOLING				
	Design				1300
	Fixtures & Gages				10,000
	Molds				
	Perishable tools				300
	Tool revisions				2900
	Vendors tooling				2100
4	SPECIAL MACHINES				
	Construction				15000
	Design				2800
	Tooling				1000
	Perishable tooling				
	Operations				1500
5	REMINGTON MACHINES				
	Construction				
	Design				
	Tooling				
	Perishable tooling				
	Operations				
6	STANDARD MACHINES & EQUIP				1600
7	PRODUCTION AIDS				
	Construction				
	Operations				
8	PILOT OPERATIONS				
	Machine alterations				
	Pilot lot mfg.				
	Machine rearrangement				500
	Comp. obsolescence				
	Provision for advancing				
	wages & material costs				
	-- R&D				300
	-- Plant				4000
	GRAND TOTAL				46400
	R-I		2800		
	Capital		17900		
	Operations		25700		