

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT TRIGGER HOUSING ASSEM PART NO. 26655
 DATE 11-17-67 COMPUTER DM SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	DRAW THE FOLLOWING				
	1) TRIGGER SIDE PLATE # 30780				
	1) TRIGGER SIDE PLATE # 30781				
	1) SPACER, FRONT # 14630				
	1) SPACER, REAR # 14631				
	4) RIVETS # 14632				
5	ASSEMBLE (2) SIDE PLATES AND (2) SPACERS WITH (4) RIVETS & RIVET	HIGH SPEED RIVET MACH		11.00	00
10	SIZE TRIGGER OPENING SAME AS EXISTING PROCESS	should not need			
15	SIZE REAR AND SAFETY CAM OPENING SAME AS EXISTING PROCESS	should not need			
20	DRILL TAP ADJUSTING SCREW HOLDS, DRILL SEAR SPRING HOLE AND REAR TRIGGER SPRING HOLE	REMINGTON SPECIAL MACHINE		3.25	150.00
25	DEBURR				
30	KNOCK OFF FILER	make sure no block out			
35	INSPECT - FOR GAGE				
	TOTAL				

RD-6568 1-18-63