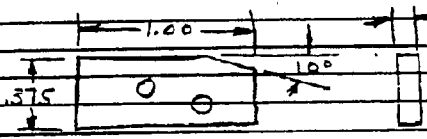


PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700 COMPONENT SPACER, FRONT PART NO. 14630
 DATE 11-18-67 COMPUTER PT SHEET 1 OF 1

OPER. NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
		PLAIN IRON POWDER 7.1 MIN DENSITY			
5	WEIGH & BLEND POWDER & LUBRICANTS				
10	PRESS	PRESSING TOOLS		#1100	
15	SINTER				
20	COIN	COINING TOOLS		#1100	
25	INSPECT	PINNING GAGE PLUG GAGE MICS COMP. SCREEN	ALL ALL SIG 6	20	100
30	SUBMERGE TUMBLE				
TOTAL					

RD-6568 1-18-63