

To W.W. Menard.

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3/8/68

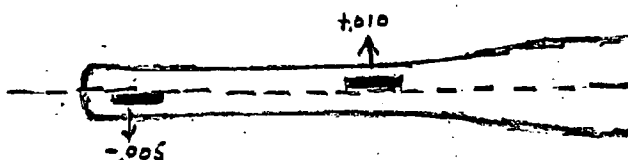
4/660 - Targeting Problem

In Reference to the above a Rejected Gun # 107245 was Taken down and measured For Position of Front & Rear Sight Screw Holes. Results as Follows:

Front Sight Holes measured $-.005$ on gage (To the left of $\perp$)

Rear Sight Holes measured $+0.10$ on gage. (To the right of $\perp$)

Gun SHOT 9" TO THE RIGHT



In Comparison a barrel assy From a lot rejected 3/7/68 by the area auditor For Sight Holes off on Position Sideview was assembled and shot - Results as Follows:

Front Sight Holes Measured $-.016$ on gage (To the left of $\perp$)

Rear Sight Holes Measured $-.005$ on gage (To the left of $\perp$)

(w/o Tolerance $\pm .004$)

Gun SHOT "6" To the right - on the Machine

"7" To the right - from the Shoulder

Gallery Targeter (Polley) stated that he could possible bring gun within Spec. by adjusting Windage Screw the Full travel -

