

ESTIMATE

Title Model 700 Left Hand Bolt Action 6716712
 Date July 7 1969
 Estimated by P.A. Clegg - V.G. McRae

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1	DEVELOPMENT				
	Investigation				
	Design				
	Model making				
	Design testing				
	Models for test				
	Development - Powder Metal				
	Development - Molds				
	Engrg-Folders, C of O, Stds.				
2	PRODUCT ENGINEERING				3000
	Process eng. & trial run				
	Pilot lot testing				
3	TOOLING				5000
	Design				
	Fixtures & Gages				21400
	Molds				96200
	Perishable tools				
	Tool revisions				1200
	Vendors tooling				21000
4	SPECIAL MACHINES				22800
	Construction				
	Design				
	Tooling				
	Perishable tooling				
	Operations				
5	REMINGTON MACHINES				
	Construction				
	Design				14500
	Tooling				22000
	Perishable tooling				1720
	Operations				
6	STANDARD MACHINES & EQUIP.				1500
7	PRODUCTION AIDS				101900
	Construction				
	Operations				
8	PILOT OPERATIONS				5000
	Machine alterations				
	Pilot lot mfg.				
	Machine rearrangement				8000
	Comp. obsolescence				5000
	Provision for advancing				1500
	wages & material costs				
	-- R&D				
	-- Plant				
					31700
	GRAND TOTAL				348600
	Development			3300	
	Construction			128100	
	Operations			217200	