LIMITED DISTRIBUTION

Competitive Product Evaluation Winchester Low-Priced Bolt Action Center Fire Rifles

Remington 700ADL

Winchester 770

extractor:

circumferential cantilever spring type, housed in undercut bolt shroud, riveted in place reciprocates radially in T-shaped slot cut in bolt shroud and right lug, position and radial force maintained by compression spring and plunger housed in longitudinal hole in right lug, outward radial extractor motion limited by bottom of lug recess in receiver (see bolt photograph in appendix)

ejector:

both spring-loaded plunger type, retained in bolt head with crosspin

bolt stroke:

4.83" 4.35" (approximately 1/2-inch difference)

bolt body length:

5.41"

6.13"

provision for bolt - (bolt plug, R.) alignment out of battery:

cocking cam portion
of firing pin head
rides in shallow
detent in rear face
of bolt body under
firing pin spring
force, cammed out
of position as bolt
starts to rotate closed

bolt sleeve lock on bolt sleeve engages bolt handle as bolt commences rearward motion, cammed by receiver to disengagement near end of foreward bolt stroke

operating smoothness:

If a large counterclockwise torque is
applied to the bolt
(via the handle)
during the closing
stroke, a slight
interference develops
between the top front
of the bolt shroud and
the rear face of the
front receiver ring.
This results in a
perceptible jolt as the bolt

passes this point.

The "anti-bind device" on the Winchester bolt (see bolt photographs) rides below the right feed lip. It limits the amount of vertical play and counterclockwise rotation permitted. This prevents interference such as on the 700ADL.