

MALFUNCTION INDEX

1 of 5

CODE			CODE		
1	AS	Action binds	29	CS	Cases swell (concave/convex)
2	ASFB	Action Spring Follower binds	30	CWSB	Cams wrong side of Bar
3	BHS	Bolt hits Safe	31	CTP	Creepy Trigger pull
4	BCOF	Bolt catches on Follower	32		
5	BAC	Burr at chamber	33	DYL	Don't Ext. Live Rd.
1	BB	Bolt binds/catches	34	DEB	Don't blow back
6	BBB	Barrel binds back	35	DE	Don't eject
7	BC	Blows cases	36	DEL	Don't eject live round
8	BOCBS	Bolt catches on Bolt Stop	37	DFB	Don't feed back
9	BOCE	Bolt catches on Ejector	38	DFU	Don't feed up
10	BCPS	Bolt catches rim of shell	39	DLB	Don't lock back
11	EDC	Bolt doesn't cam	40	DLO	Don't lock open (last shell)
12	ELOP	Bar Lock/Disc. out of position	41	DLU	Don't lock up
13	BPO	Bolt pulls out	42	DCU	Don't close up
14	BSSH	Bolt stems shell in Magazine	43	DO	Doubles (fires automatic)
15	BSEB	Bolt Stop binds	44	DSM	Drops shells - Magazine
16	BHR	Bolt hits Receiver	45	DTL	Don't trip latch
17	EWCFM	Bolt won't close - full Magazine	46	DR	Don't release
18	BSCD	Barrel Support came out	47	DX	Don't extract
19	BLSO	Barrel Lug shot off	48	DCT	Double click in Trigger
20	BRB	Breech Ring broken	49	DCS	Double click in Safety
21	CES-F	Shells catch on Ebl. Support - feeding	50	FC	Fails to connect
22	CES-L	Shells catch on Ebl. Support - loading	51	EDS	Extractor drops shell
23	CC	Carrier catches on shell in Mag., on Latches, on Receiver	52	ESB	Ejector sticks back
24	CH	Closes hard	53	ESCR	Empty shell catches Receiver
25	CHAB	Carrier hits Action Bar	54	ECS	Extractor stems shell
26	CLM	Can't load Magazine	55	FB	Follower binds
27	CO	Cut off			
28	CR	Cuts rim			

FAILURE INDEX

- 2 - of

CODE		CODE	
56	FF Fails to fire	84	JO Jars off
	FFM Fails to feed from Magazine	85	
	FFP Flat Firing Pin	86	
59	FH Feeds high	87	
60	FOS Fires on safe	88	LB Light blow
61	FPHB Firing Pin hits Barrel	89	
62	FPO Floor plate opens	90	
63	FPOH Floor plate opens hard	91	
64	FSR Fires when safe is released	92	MAH Magazine assembles hard
65	FT Follower tips	93	MCH Magazine capacity wrong
66	FUH Feeds up hard	94	MF Misfires
67	FD Hammer follows down	95	MFOP Magazine follower out of position
68	FPHI Firing Pin hits inside rim	96	MA Min. header
69	FA Fires Automatically (See #43 DO)	97	ML Magazine loose (falls out)
70	HEL Heavy Bolt left	98	MLH Magazine loads hard
71	HUE Hard under Extractor	99	MRH Magazine removes hard
72	HUR Hard under rail	100	MX Max. header
73	GRSO Guide Ring shot off	101	MCSO Magazine Cap shot off
74	GCSO Gas Cylinder shot off	102	
75		103	NBP No Barrel pin
76	ILCP Interceptor latch out of position	104	
76	ILPH Interceptor latch retainer missing	105	
76	ILSOP Inter. latch spring out of position	106	OH Opens hard
77	ILSB Interceptor latch stud broken	107	OOS Opens on safe
78		108	OR Over rides shell
79		109	
80	JBS Jumps Bolt stop	110	
	JCS Jumps cartridge stop	111	
	JL Jumps latch	112	PH Pulls heads
83	JH Jumps Magazine	113	PCR Power over ride

MALFUNCTION INDEX

- 3 - of 5

CODE

114

115

116

117 RC Rough chamber

118 RDW Release don't work

119 RS Rim stem

120

121 SHTL Shell hits top lock

122 SCX Shell catches extracting

123 SHI Short indent

124 SBC Stems bottom chamber

125 SBE Stems Barrel extension

126 SC Stems chamber

127 SCOD Shell catches on disconnecter

128 SHFP Shell hits firing pin

129 SI Stems incline

130 SL Shaves lead

131 SLC Stems left side of chamber

132 SOR Stem over ride

133 SP Stems port

134 SRC Stems right side of chamber

135 STC Stems top of chamber

136 SSC Shells stem carrier

137 SWE Safety works too easy

138 SWH Safety works too hard

139 SWW Safety won't work

140

CODE

141

142 TLDL Top lock doesn't latch

143 TD Tips down

144 TU Tips up

145 TWW Trigger won't work

146

147 XH Extracts hard

148 XHB Extractor hits Barrel

149

150 Uncoded defects

151 HI

152 LOW

153 LEFT

154 RIGHT

155 DON'T GROUP

156 OTHER (VISUAL)

157

158

159

160

161

162

163

164

165 BOE Burr on ejector

166 EHR Ejector Hammer releases

TARGET
SHEETS
ONLY

9/15/75
GRB

Rev. - 2/12/73 (retyped) 3/14/74, 2/7/75 Separated RC/TS/TWW to SO.55.145 for
clarification. MM/GRB/MDM

MALFUNCTION INDEX

- 4 - of 5

CCDE

167 FELI Fore End loose on iron
168
169 FESO Fore End shoots off
170
171 FPP Firing pin protrudes
172
173 TLB Top lock binds
174
175
176
177
178
179

700 = ADL

7001 = WIN BDL - includes Classic

7002 = Varmint

7003 = Left Hand

END - 4/2/73

PROOF MALFUNCTIONS

- 5 - of 5

CODE

180	AI	Assembly incomplete - proof
181	EC-P	Blows cases at proof
182	BEB-P	Barrel extension broken - proof
183	BS-P	Barrel split - proof
184	DLOS-P	Doesn't lock over shell - proof
185	ESB-P	Ejector sticks back - proof
186	FF-P	Fails to fire - proof
187	GRSO-P	Guide ring shot off - proof
188	GCSO-P	Gas cylinder shot off - proof
189	BLSO-P	Barrel lug shot off - proof
190	BRB-P	Breech ring broken - proof
191	MCSO-P	Magazine cap shot off - proof
192	DLO-P	Doesn't lock open - proof
193	FESO-P	Fore-end shoots off - proof
194	PP-P	Pierced Primer - proof
195	BP-P	Blown Primer - proof
196		
197		
198		
199		
200		Uncoded proof malfunctions

Rev. 4/3/73: 8/22/73: 8/74 - 12/74