

NO 4306
Approved:
Date:

STANDARD COST STANDARDS

UNION WORKS

Effective Date:

Unit = 100 Components

M/100 1025-4R 3-Position Safety

Model	Part No.	Oper. No.	Sid. Labor	Sup- plies	Prod. Scrap.	Cutter Grind	Tool Replac- ment	Tool Maint.	Mfg. Equip. Repairs	All Other Repairs	Misc. Oper. Exp.	Total Direct Expense
2000	Final Assy	175	81,418	.575			.079	.003		.196		
"	Final Insp	310	16,376	.026			.073			.028		
"	Receiver - Stamp S.F.	167	1,327	.002			.024	.030	.002			
ANNUAL C 103630			99,251	.603			.176	.039	.002	.224		1.047
			50					.10				
2000	Final Assy	175	326,216	1.715			.567	.030		.642		
"	Final Insp	307-1	13,537	.039			.302			.026		
"	Receiver - Stamp S.F.	167	1,327	.002			.024	.030	.002			
ANNUAL C 1972			340,980	1.756			.894	.060	.002	.668		3.380
			67,111	.57			.20		.11			
2000	Final Assy	175	82,368	.577			.079	.009		.196		
"	Final Insp	310	17,067	.028			.073			.028		
"	Receiver - Stamp S.F.	167	1,327	.002			.024	.030	.002			
"	" - Stamp S.F.	167-2	1,327	.002			.024	.030	.002			
ANNUAL C 103630			101,889	.609			.200	.069	.004	.224		1.106
			105,570	.630			.210	.70	.217			
2000	Final Assy	175	326,936	1.717			.567	.030		.642		
"	Final Insp	307-1	14,228	.041			.302			.026		
"	Receiver - Stamp S.F.	167	1,327	.002			.024	.030	.002			
"	" - Stamp S.F.	167-2	1,327	.002			.024	.030	.002			
ANNUAL C 1992			343,618	1.762			.918	.092	.004	.668		3.442
			67,110	.40			.20		.10			

PROPOSED

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