

4/2/12

M/600 SAFETY FUNCTION TEST - PROCEDURE

UNPACK

Pull staples and open packing case.  
Record Dealer and Wholesaler on form.  
Record Serial Numbers on form.  
Cut Seal.  
Open box, on Safety Bench, remove Rifle (INSPECT FOR LIVE AMMO.)  
Unpack Bolt, Assemble to Rifle, Rifle to Truck. Empty box returned to Case.  
Number case and truck section with same no.  
Verify Serial Nos. of guns - match serial nos. on cases.

INSPECT

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Pick Rifle, inspect for live ammo. Close and lock Bolt.  
(Pull Safety back to "ON" position.  
(Pull Trigger, No Click, Trigger retracts.  
(Push Safety forward to "OFF" position.  
(Firing Pin remains cocked.  
Try 3 times.  
1 In addition to passing Worse and Trick Test, .008 shim must go freely between  
Sear and Trigger when Safety is on.  
  
(Pull Safety back to "ON" position.  
(Push Safety halfway off, pull Trigger.  
(Firing Pin remains cocked, no click, Trigger retracts.  
(Push Safety lightly, must spring forward to full "OFF" position, Firing Pin  
( remains cocked.  
Try 3 times  
1 In addition to passing Worse and Trick Test, .008 shim must go freely between  
Sear & Trigger when Safety is on.

If Rifle fails either test:

Remove Stock, replace Safety with a swaged one, reassemble Safety with a new  
Safety Pivot Pin and snap washer making certain that snap washer is and stays  
engaged on both sides.

Repeat both tests - Return passed Rifle to truck and fill out record form.  
Rejected Rifle, replace entire Trigger Housing assembly to pass tests.

After the gun has been repaired, or when both tests have been tried and passed,  
the tester will stamp his mark adjacent to the Final Inspection stamp.

JMB  
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Date \_\_\_\_\_

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