

PROCESS RECORD CHANGE AUTHORIZATION

- ☒ PERMANENT CHANGE
☐ LONG DURATION ALTERNATE CHANGE

 CHANGE NO. 271045

 EXPIRATION DATE: 3-2-73

ROUTE TO:

 INITIATED DATE: 2-2-73

CONTROL OFFICE BLDG, 46-2		APPROVALS	DATE
METHODS & STDS. LEADER	J. POLINNA	<i>[Signature]</i>	2-2-73
PROCESS ENGR. GROUP LEADER	J. BOHER	<i>[Signature]</i>	1/17/73
PRODUCTION SUPERVISOR	C. PAROEE	<i>[Signature]</i>	3/4
AND PRODUCTION FOREMAN	G. CASALE	<i>[Signature]</i>	3/1
CHIEF. & MET. SUPERVISOR		<i>[Signature]</i>	
OR PROCESS ENGR. SUPERVISOR	E.R. CARR	<i>[Signature]</i>	
CONTROL OFFICE BLDG, 46-2			
PROCESS RECORDS REVISED		<i>[Signature]</i> 3/13/73	

MODEL NO.: 700 REQUESTED BY: _____
 PART NAME: FINAL ASSEMBLY ENGINEER: C. PROSSER
 PART NUMBER: _____

DESCRIPTION OF CHANGE & REASON: ADD ELEMENT TO FINAL INSPECTION
TO CHECK FOR POSSIBLE CONNECTOR-GEAR INTERFERENCE.
AT LEAST TWENTY IN 1972, AND FOUR SO FAR IN 1973.
CUSTOMER COMPLAINTS INCLUDING ONE PERSONAL
INJURY ARE ATTRIBUTED TO THIS INTERFERENCE.

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE

☐ USE PRESENT PARTS ☐ HOLD FOR SALVAGE ☐ SCRAP PARTS ☐ REMARK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
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DESCRIPTION OF COST: _____

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER:

DATE:

REDUCTION IN COST			INCREASE IN COST		
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		75000
STD. HRS. PER 100			STD. HRS. PER 100		1.0
DOLLARS PER 100			DOLLARS PER 100		1.49
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	1.3500
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON

 PLAINTIFF'S
EXHIBIT