

## PROCESS RECORD CHANGE AUTHORIZATION

- ☐ PERMANENT CHANGE  
☐ LONG DURATION ALTERNATE CHANGE  
 ROUTE TO:

CHANGE NO.: 276641  
 EXPIRATION DATE: \_\_\_\_\_  
 INITIATED DATE: 1/31/78

CONTROL OFFICE BLDG. 46-2		APPROVALS	DATE
METHODS & STDS. LEADER	<u>J-POLIVKA</u>	<u>[Signature]</u>	<u>2-2-78</u>
PROCESS ENGR. GROUP LEADER			
PRODUCTION SUPERVISOR	<u>W-ACKLEY</u>	<u>Weg</u>	<u>2/3/78</u>
AND PRODUCTION FOREMAN	<u>R-HARGROVE</u>	<u>[Signature]</u>	<u>2-3-78</u>
CHEM. & MET. SUPERVISOR			
OR PROCESS ENGR. SUPERVISOR	<u>J-HILL</u>	<u>[Signature]</u>	
CONTROL OFFICE BLDG. 46-2			
PROCESS RECORDS REVISED			<u>2/8/78</u> <u>ED</u>

MODEL NO.: X-P100 M-600 M-700 M-788 REQUESTED BY: PRODUCTION  
 PART NAME: EXTRACTOR ENGINEER: MARSHALL HARDY  
 PART NUMBER: \_\_\_\_\_

DESCRIPTION OF CHANGE & REASON: EXTRACTOR MUST BE SHAPED TO BOLT  
SHRED BY ADJUSTING BOTH ENDS OF EXTRACTOR ON ALL  
CALIBERS. CLAW OF EXTRACTOR MUST BE CHECKED ON  
TENSION PLUG FOR GO + NO GO. add to operation "Assemble  
Extractor to Bolt. M/600 ops 95, M/700 ops 95, X P100 & 788 ops 90

## COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE

☒ USE PRESENT PARTS ☐ HOLD FOR SALVAGE ☐ SCRAP PARTS ☐ REWORK PARTS

## EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
DESCRIPTION OF COST: _____				

## PRODUCT COST - PREPARED BY METHODS &amp; STANDARDS ENGINEER:

DATE: \_\_\_\_\_

REDUCTION IN COST			INCREASE IN COST		
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		
STD. HRS. PER 100			STD. HRS. PER 100		
DOLLARS PER 100			DOLLARS PER 100		
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED  
 ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED  
 RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON