

PROCESS RECORDS

DATES AND REASONS FOR REVISIONS 12/1/77- NEW - 213

APPROVAL AND DATES

TOOLS, GAGES AND EQUIPMENT GA. OR CAL.

SPEED FEED

GRIND PER SAMPLE

OPERATION DESCRIPTION

PART NO.

26845

BELT GRIND SAFETY
CLEARANCE

SET UP
TIME

COOLANT

PART NAME SEAR BLOCK

MODEL No.

XP100

OPER. No. 12-3

TYPE

MACHINE

PAGE

75

OF 1