

PROCESS RECORD CHANGE AUTHORIZATION			
<input checked="" type="checkbox"/> PERMANENT CHANGE <input type="checkbox"/> LONG DURATION ALTERNATE CHANGE		CHANGE NO.: _____ EXPIRATION DATE: _____ INITIATED DATE: <u>4/4/79</u>	
ROUTE TO:			
CONTROL OFFICE BLDG. 46-2	E. BROWN	APPROVALS	DATE
METHODS & STDS. LEADER	W. NEWKIRK		
PROCESS ENGR. & GROUP LEADER	R. STAFFORD	<i>R. L. Stafford</i>	4-3-79
PRODUCTION SUPERVISOR	F. BARRY		
AND PRODUCTION FOREMAN	R. McCUMBER		
CHEM. & MET. SUPERVISOR			
OR PROCESS ENGR. SUPERVISOR	G. PHILL		
CONTROL OFFICE BLDG. 46-2	E. BROWN		
PROCESS RECORDS REVISED			

MODEL NO.: <u>XP-100</u>	REQUESTED BY: <u>PE & L</u>
PART NAME: <u>SEAR BLOCH</u>	ENGINEER: <u>PR GORSHI</u>
PART NUMBER: <u>26845</u>	

DESCRIPTION OF CHANGE & REASON: <u>OBSOLETE OP. 12-S.</u>
<u>NO LONGER NEEDED DUE TO M/D CHANGE</u>
<u>ON SEAR.</u>

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE			
<input checked="" type="checkbox"/> USE PRESENT PARTS	<input type="checkbox"/> HOLD FOR SALVAGE	<input type="checkbox"/> SCRAP PARTS	<input type="checkbox"/> REWORK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM				
TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
DESCRIPTION OF COST: _____				

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER:				DATE:	
ITEM	REDUCTION IN COST		ITEM	INCREASE IN COST	
	PRESENT	PROPOSED		PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		
STD. HRS. PER 100			STD. HRS. PER 100		
DOLLARS PER 100			DOLLARS PER 100		
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON