PERMANENT CHANGE	1	cess record chanc		, C	HANGE NO.	, : .	
LONG DURATION ALT	TERNATE CH	ANGE	•	EXPIRA	TION DATE	S:	
ROUTE TO:	LIMINITE OF			INITI	ATED DATE	4 4	29
ONTROL OFFICE BLDG.	16-2	E. BROWN		APPROVALS		DAT	E
ETHODS & STDS. LEAD	ER 6	W. NEWKIKK					
ROCESS ENCR & GROUP	LEADER	R. STAFFO	RD 8.7	Stephen	f	4-3-	79
RODUCINON SUPERVISO	R _	F. BARRY		61			
ND PRODUCTION POREM	'AN	P. M. CUMBE	n				
HEK, & MET. SUPERVI						·	
R PROCESS ENGR. SUP		G. J. HILL					
ONTROL OFFICE BLDG.		E. BROWN					
	PROCESS R	ECORDS REVISED					
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ODEL NO.: XP	-100		R	EQUESTED B		e coe	S bri
ART NAME: S	EMIZ USL	DCH	· · · · · · · · · · · · · · · · · · ·	_ ENGINEE	R:	COOK	2111
ART NUMBER:	2684	2					
		00(6) 5	- 00	12-5			
ESCRIPTION OF CHANG	E & REASON:	<u> </u>	<u> </u>				
					D C	HALL E	
		NEEDED	DUE 7	0 11/	<u>p</u> G	THNUE	
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0	N SEA	R					
				Armay Wi			
	COMPONENT S	tatus as affecte				THE VIEW I	<b></b>
	COMPONENT S	tatus as affecte	D BY CHANGE			ework par	TS
S- use present part	COMPONENT S	TATUS AS AFFECTE D FOR SALVAGE	SCRAP F	PARTS	☐ R	ework par	TS
<b>S-</b> USE PRESENT PART EQU	COMPONENT S	TATUS AS AFFECTE D FOR SALVAGE   P FOR CHANGE - PU	SCRAP F	PARTS COST UNDER	ITEM		
S- use present part	COMPONENT S	TATUS AS AFFECTE D FOR SALVAGE   P FOR CHANGE - PU	SCRAP F	PARTS COST UNDER	ITEM		TS Cost
<b>S-</b> USE PRESENT PART EQU	COMPONENT S	TATUS AS AFFECTE D FOR SALVAGE   P FOR CHANGE - PU	SCRAP F	PARTS COST UNDER	ITEM		
SH- USE PRESENT PART  EQU  TOOIS & GAGES	COMPONENT S TS	TATUS AS AFFECTE D FOR SALVAGE   P FOR CHANGE - PU	SCRAP F	PARTS COST UNDER	ITEM		
<b>S-</b> USE PRESENT PART EQU	COMPONENT S TS	TATUS AS AFFECTE D FOR SALVAGE   P FOR CHANGE - PU	SCRAP F	PARTS COST UNDER	ITEM		
SH- USE PRESENT PART  EQU  TOOIS & GAGES	COMPONENT S TS	TATUS AS AFFECTE D FOR SALVAGE   P FOR CHANGE - PU	SCRAP F	PARTS COST UNDER	ITEM		
SH- USE PRESENT PART  EQU  TOOIS & GAGES	COMPONENT S TS	TATUS AS AFFECTE D FOR SALVAGE   P FOR CHANGE - PU	SCRAP F	PARTS COST UNDER	ITEM		
SHOUSE PRESENT PART  EQU  TOOLS & GAGES CO  DESCRIPTION OF COST:	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE FOR CHANGE - PU S MACHINE OR	SCRAP F T ESTIMATED EQUIPMENT	PARTS COST UNDER	ITEM		
SH- USE PRESENT PART  EQU  TOOIS & GAGES	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR	SCRAP F T ESTIMATED EQUIPMENT	PARTS COST UNDER	RITEM LAYOUT	TOTAL	COST
PRODUCT COST - FREP	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE FOR CHANGE - PU S MACHINE OR	SCRAP F T ESTIMATED EQUIPMENT	COST UNDER PLANT I	RITEM LAYOUT	TOTAL  DATE:  EASE IN (	COST
SHOUSE PRESENT PART  BQU  TOOIS & GAGES CO  DESCRIPTION OF COST:  PRODUCT COST - PREPAREM	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	SCRAP F T ESTIMATED EQUIPMENT ENGINEER:	COST UNDER PLANT I	RITEM LAYOUT INCR	TOTAL  DATE:  EASE IN (	COST
PRODUCT COST - PREPARED TEMPERSON FORECAST	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	SCRAP F T ESTIMATED EQUIPMENT ENGINEER:	COST UNDER PLANT I	RITEM LAYOUT INCR	TOTAL  DATE:  EASE IN (	COST
PRODUCT COST - FREPARED FORECAST STD., HRS: PER 100	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	SCRAP F T ESTIMATED EQUIPMENT ENGINEER: PROD. FORE	COST UNDER PLANT I	RITEM LAYOUT INCR	TOTAL  DATE:  EASE IN (	COST
EQUITOOIS & GAGES CONTROL OF COST:  PRODUCT COST - PREPARED FORECAST  PROD. FORECAST  STD. HRS: FER 100  DOLLARS PER 100	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	SCRAP F T ESTIMATED EQUIPMENT ENGINEER: FROD. FOREE STD. HRS. 1	COST UNDER PLANT I  PLANT I  CM CAST PER 100	RITEM LAYOUT INCR	TOTAL  DATE:  EASE IN (	COST
EQUITOOIS & GAGES CONTROL OF COST:  PRODUCT GOST - FREPA  ITEM PROD. FORECAST STD. HRS: FER 100 DOLLARS PER 100 REDUCTION DOLLARS	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	SCRAP F T ESTIMATED EQUIPMENT ENGINEER: FROD, FOREX STD, HRS, 1 DOLLARS PE	COST UNDER PIANT I  PIANT I  CAST PER 100 R 100 DLIARS	RITEM LAYOUT INCR	TOTAL  DATE:  EASE IN (	COST
EQUITOOIS & GAGES CONTROL OF COST:  PRODUCT COST - FREP/  ITEM  PROD. FORECAST  STD. HRS: PER 100  DOLLARS PER 100  REDUCTION DOLLARS  INVESTMENT DOLLARS	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	ENGINEER:  PROD, FORE STD, HRS. 1 DOLLARS PE	COST UNDER PLANT I  PLANT I  CAST PER 100 R 100 DILARS DOLLARS	INCR INCR INCR FRESEN	TOTAL  DATE:  EASE IN (	COST
EQUITOOIS & GAGES CONTROL OF COST:  PRODUCT GOST - FREPA  ITEM PROD. FORECAST STD. HRS: FER 100 DOLLARS PER 100 REDUCTION DOLLARS	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	SCRAP F T ESTIMATED EQUIPMENT ENGINEER: FROD, FOREX STD, HRS, 1 DOLLARS PE	COST UNDER PLANT I  PLANT I  CAST PER 100 R 100 DILARS DOLLARS	RITEM LAYOUT INCR PRESEN	TOTAL  DATE:  EASE IN (	COST
PRODUCT COST - FREPARENT PARTON OF GOST:  PRODUCT COST - FREPARENT PRODUCT COST - FREPARENT DOLLARS  INVESTMENT DOLLARS  PERCENT RETURN	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE   FOR CHANGE - PU S   MACHINE OR HODS & STANDARDS TION IN COST	SCRAP F T ESTIMATED EQUIPMENT EQUIPMENT ENGINEER: FROD, FOREX STD, HRS, 1 DOLLARS PEINCREASE PEINCREASE PEINCREASE DOLLARS PEINCREASE PEIN	COST UNDER PLANT I  PLANT I  CAST PER 100 PER	INCR INCR INCR FRESEN  X X	DATE: EASE IN (	COST
EQUITOOIS & GAGES CONTROL OF COST:  PRODUCT GOST - PREPARED FOR THE PROPERTY OF COST - PREPARED FOR THE PROPERTY OF COST - PREPARED FOR THE PROPERTY OF THE PR	COMPONENT S S	TATUS AS AFFECTE D FOR SALVAGE FOR CHANGE - PU S MACHINE OR  HODS & STANDARDS FION IN COST PROPOSED	ENGINEER:  ENGINEER:  ENGINEER:  PROD. FOREM  STD. HRS. D  DOLLARS PE  INVESTMENT  PERCENT LOS	COST UNDER PIANT I  PIANT I  CAST PER 100 R 100 DIJARS DOLJARS SS RCCESS CHA	INCRETE IN	DATE: EASE IN (	COST