

PROCESS RECORDS

DATES AND REASONS FOR REVISIONS 12/2/77 - New - SB - 27647L
 4/3/79 - OBSOLETE OP. - PRC

APPROVAL AND DATES

TOOLS, GAGES AND EQUIPMENT GA. OR CAL.

SPEED FEED

Grind per Sample

OPERATION DESCRIPTION

PART NO.

26845

Belt grind Safety clearance.

PART NAME Gear Block

COOLANT

SET UP

MODEL No. XP-100

OPER. No. 12-8

TYPE

MACHINE

DEPT. No.

75

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