

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL XP-100 COMPONENT SAFETY BUTTON

PART NO. C.

DATE 5-14-76 COMPUTER HAS

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
5-	BLIND NYLON POWDER	A.D. 755 SAFETY BUTTON PROCESS - A.S. 14247			
10-	DRY NYLON POWDER	" "			
15-	TRANSITION MOLD	MINI-METER MOLDING MACH 4 CAVITY MOLD NEW INSERTS			\$975 ⁰⁰
- TO DISCART AREA -					
TOTAL					

RD-6568

1-18-63

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